

SWAROVSKI ELEMENTS

INNOVATIONS SPRING/SUMMER 2013



**ADVANCED CRYSTAL –
SUSTAINABLE CRYSTAL SOLUTIONS BY SWAROVSKI**
The innovations depicted in this brochure are manufactured in Advanced Crystal standard.

designers' choice SINCE 1895

INNOVATIONS
SPRING/SUMMER
2013



benefit FROM OUR EXCLUSIVE
INGREDIENT *branding program*

WWW.SWAROVSKI-ELEMENTS.COM/PARTNER

SWAROVSKI ELEMENTS



MADE WITH
SWAROVSKI
ELEMENTS



SWAROVSKI® is a registered trademark.

designers' choice SINCE 1895

MORE THAN
100 YEARS
OF *innovation*
AND *experience*

Swarovski has been dedicated to perfection in all aspects of crystal creativity since 1895. Today, Swarovski is an inspiration to the entire design world in terms of precision-cut crystal.

RESPECT AND
responsibility

Swarovski products all reflect the company's corporate values of respect, integrity and social and environmental responsibility.

SWAROVSKI ELEMENTS are synonymous with the spirit of innovation – not only from a design perspective but also with regard to certificates and compliance to laws governing health and safety.

**PLATINUM FOILING AND M-FOILING
FREE OF HAZARDOUS SUBSTANCES**

The foilings used for SWAROVSKI ELEMENTS are compliant according to 16 CFR 1303 and do not exceed the lead limit for surface coatings.

ROHS COMPLIANCE

The RoHS Directive, which has been in effect since July 1, 2006, regulates the use of certain hazardous substances (e.g. lead, cadmium, mercury, ...) in connection with electrical and electronic equipment. Based on the exemption granted to the glass industry for bound lead in crystal glass, the majority of our crystal assortment* may be continued to be used in the area of electric and electronic devices.

REACH

The Registration, Evaluation and Authorization of Chemicals is a new EU regulation that came into force on June 1, 2007. Under this regulation, manufacturers or importers of chemicals must pass on information about chemicals that are contained in the products they provide. This information needs to be provided both to customers and to the European Chemicals Agency. Swarovski fulfils all the requirements of the REACH regulation. For further information regarding compliance and/or application recommendations please refer to our business website WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS or to our Application Manual.

advanced 
CRYSTAL

SUSTAINABLE
CRYSTAL SOLUTIONS
BY SWAROVSKI

ADVANCED CRYSTAL is a further example of Swarovski's boundless capacity to innovate and evolve and is the result of more than a decade of targeted research on this topic.

The pioneering crystal formula of ADVANCED CRYSTAL sets new standards and far exceeds the technologies that are the norm within the branch. It has been granted a patent in the US and 16 European countries.

**ADVANCED CRYSTAL –
ABUNDANT WITH ADVANTAGES**

ADVANCED CRYSTAL is a new form of sustainable crystal developed through the use of innovative processes.

ADVANCED CRYSTAL conforms to laws, regulatory requirements, norms and non-mandatory standards** governing restricted and prohibited substances in finished products including the following:

- CPSIA, lead limit set out in 16 CFR 1500, US 74 Fed. Reg. 43031
- Substance limits set out in European RoHS Directive 2011/65/EU, EIP Measures, Korean Act
- Substance limits set out in EN 71 part 3 – limits of heavy metal migration set out in the European Norm for the Safety of Toys
- ASTM F963-08, point 4.3.5.2. – Limits of heavy metal migration set out in the US equivalent to the European Norm for the Safety of Toys***
- Substance limits set out in European Packaging Directive 94/62/EC and Toxics in Packaging Regulation as adopted by certain US states
- European Nickel release limits for jewelry as set out in REACH regulation 1907/2006/EG
- Substance limits set out in OEKO-TEX 100
- China Industrial Standard QB/T 2997 – 2008 Adornment with Precious Metal Coating

The renowned institute Fraunhofer ISC**** tested and confirmed the unique brilliance and sustainable composition of ADVANCED CRYSTAL.

* At time of printing non RoHS-compliant colors are: Citrine, Dark Red Coral, Fireopal, Garnet, Hyacinth, Light Siam, Palace Green Opal, Siam and Sun.

** Status as of August 2011; Please note: Individual states in the U.S. may impose labeling requirements regarding lead and other substances used in consumer products even if the product complies with the federal CPSIA lead limit.

*** Does not apply to toys, equipment and other products for use by a child in learning or play in Canada. Other requirements may apply depending on the type of finished product in which Advanced Crystal is incorporated. For example, products distributed in the U.S. intended for children from 3 to 6 years of age must comply with the choking hazard warning requirements described in 16 CFR Part 1500.19, and all toys distributed in the U.S. must comply with the requirements of ASTM F963-08. Also in Europe and many Asian countries, products intended for children or regarded as toys are subject to special legislation and norms. Furthermore, tableware in the U.S. is subject to lead limits in accordance with the FDA Food Code and corresponding state codes and is subject to Directive EC/84/500 in the European Union).

**** Fraunhofer ISC has confirmed that the tested samples of Swarovski fulfill all optical and visual characteristics of the highest classification according to the European Crystal Directive, as well as the highest class ("Ultra Clear") according to ISO IWA08. The tested samples contained none of the substances usually used in full lead crystal to ensure a high refractive index, such as lead or barium, and comply with the patent registered by Swarovski, EP 1725 502.







elements

- | | | | |
|-----------|-------------------------|-----------|------------------------------|
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New Effect

<<<



Crystal Luminous Green (001 LUMG)

Round Stones



1028



1122

Flat Backs No Hotfix



2037



2058



2585



2788

Flat Backs Hotfix



2037



2038



2585



2788

Sew-on Stones



3128



3200



3204



3210



3223



3230



3251



3400

Fancy Stones & Settings



4127



4128



4228



4320



4327



4328



4428



4470



4789

Beads



5000



5040



5328



5525



5534



5535



5601



5621

Pendants



6010



6039



6040



6106



6150



6191



6228



6240



6428



6525



6621



6656



6670



6690



6721

Transfers

Complete Assortment

Buttons, Fasteners & Zippers



3024



3052



1792/100



1811/100



1811/120

Metal Trimmings



52 500, 52 501



55 000, 55 001
55 500, 55 501



53 001, 53 005
53 006, 53 008



53 100, 53 102



53 200, 53 203



53 301, 53 302
53 303, 53 304



53 500, 53 501
53 502

Crystal Mesh



40 000, 40 001



40 200, 40 201



40 400, 40 401

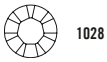
Product Overview

New Color



Rose Peach (262)

Round Stones



1028



1122

Flat Backs No Hotfix



2058



2585



2788



2854

Flat Backs Hotfix



2038



2585



2788

Sew-on Stones



3128



3200

Fancy Stones & Settings



4120



4228



4320



4428



4470



4500



4748



4884

Beads



5000



5040



5328



5601



5754

Pendants



6010



6128



6228



6428

Transfers

Complete Assortment

Metal Trimmings



52 500, 52 501



55 000, 55 001
55 500, 55 501



53 001, 53 005
53 006, 53 008



53 100, 53 102



53 200, 53 203



53 500, 53 501
53 505

Buttons, Fasteners & Zippers



1792/100



1811/100



1811/120

Crystal Mesh



40 000, 40 001



40 200, 40 201



40 400, 40 401

Cupchains & Findings

Complete Assortment

New Crystal Blend Colors



Burgundy-Blue
Zircon Blend (723)



Fern Green-Topaz
Blend (724)

Sew-on Stones



3230

Beads



5000



5040



5328

Pendants



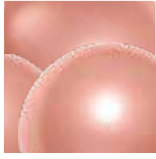
6010



6106








Product Overview

New Crystal Pearl Color <<<



Crystal Rose Peach Pearl (001 674)

Crystal Pearls

-  5810
-  5811
-  5816
-  5817
-  5818
-  5821
-  5840

Buttons, Fasteners & Zippers



1793/160

Metal Trimmings










53 400, 53 401
53 402

New Crystal Pearls Gemcolors <<<



Crystal Pearls

-  5810
-  5811
-  5816
-  5817
-  5818
-  5821
-  5840

Buttons, Fasteners & Zippers



1793/160

Metal Trimmings



53 400, 53 401
53 402

New Products <<<

Flat Backs No Hotfix



2788

Flat Backs Hotfix



2038



2709



2788

Fancy Stones & Settings



4722/S



4747



4747/S



4748



4748/S



4789



4789/S



4831/S



4855



4884/S

Beads



5525



5534



5535



40 512



40 515



40 519

Pendants



6470



6525

Self-adhesive Elements

Crystaltex-it Chaton Motives

Transfers



2038



2788

Synthetics Hotfix

Crystaltex Chaton Motives

Buttons, Fasteners & Zippers



3024



1786/100



1786/101



1796/140

Metal Trimmings



53 600

Product Overview

Upgrades

<<<

Flat Backs Hotfix



2038



2039

Pendants



6328

Synthetics Hotfix

Crystaltex-it Bandings

Crystaltex Bandings

Line Extensions

<<<

Round Stones



1028



1100



1122

Flat Backs Hotfix



2000



2080/4

Sew-on Stones



3700

Fancy Stones & Settings



4120/S



4128/S



4320

Beads



5050



5621

Pendants



6040



6240



6261



6263



6264



6621



6656

Plastic Trimmings

Mini Rondelles

Product Families

<<<

Wave Family



2788



5525



6525

Chessboard Family



1786/100



1786/101



1796/140



53 600

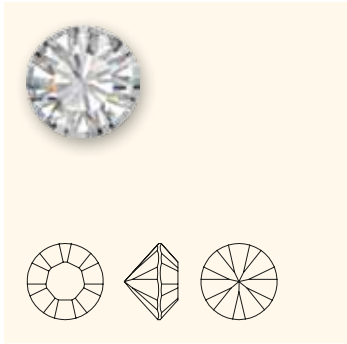
Extended Assortment

<<<

To provide even more assortment variety in color, effect and sizes, we now offer selected items as "Extended Assortment". For these items we guarantee availability for at least 12 months after launch date under regular ordering conditions (1 packaging unit). "Extended Assortment" articles are marked with "□" within the respective product matrix. Please check on available quantities with our Customer Service or online via our e-commerce website WWW.B2B.ECOMMERCE.SWAROVSKI.COM. Additional product information can also be found on our Business Website WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS.

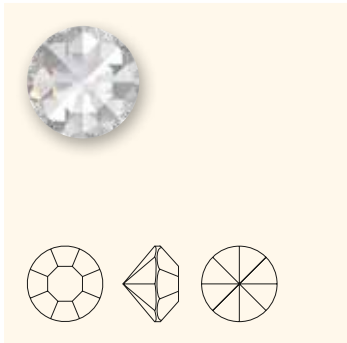
Round Stones

1028 XILION Chaton



Color		Size															
Color	Availability	PP 6	PP 9	PP 10	PP 11	PP 13	PP 14	PP 18	PP 21	PP 24	PP 31	PP 32	SS 19	SS 24	SS 29	SS 34	SS 39
Crystal Bronze Shade F (001 BRSH)	New!	<input type="checkbox"/>															
Crystal Luminous Green F (001 LUMG)			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crystal Silver Night F (001 SINI)		<input type="checkbox"/>															
Jet Hematite (280 HEM)		<input type="checkbox"/>															
Greige F (284)		<input type="checkbox"/>															
Light Peach F (362)		<input type="checkbox"/>															
Light Smoked Topaz F (221)		<input type="checkbox"/>															
Rose Peach F (262)	New!		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Silk F (391)		<input type="checkbox"/>															
Vintage Rose F (319)		<input type="checkbox"/>															

1100

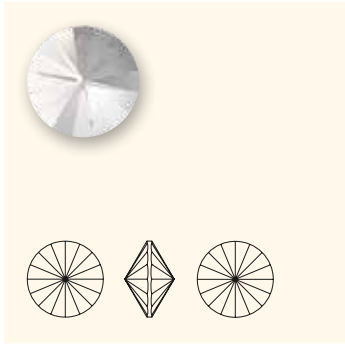


Color		Size		
Color	Availability	PP 3	PP 4	PP 5
Jet Hematite (280 HEM)	New!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Greige F (284)	New!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light Smoked Topaz F (221)	New!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Silk F (391)	New!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Vintage Rose F (319)	New!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

* For details please refer to page 11, chapter „Extended Assortment“.

Round Stones

1122 Rivoli Chaton

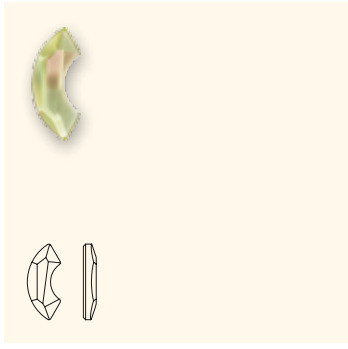


Color		SS 39	SS 47	12 mm	14 mm	16 mm	18 mm
Crystal Antique Pink F (001 ANTP)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Bronze Shade F (001 BRSH)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Golden Shadow F (001 GSHA)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Luminous Green F (001 LUMG)		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Shade F (001 SSHA)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Night F (001 SINI)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Vitrail Light F (001 VL)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Vitrail Medium F (001 VM)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Denim Blue F (266)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Greige F (284)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Provence Lavender F (283)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Rose Peach F (262)		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Silk F (391)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Sunflower F (292)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Vintage Rose F (319)		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

* For details please refer to page 11, chapter „Extended Assortment“.

Flat Backs No Hotfix

2037 Eclipse Flat Back

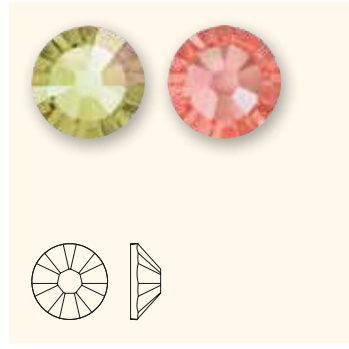


Size
8 mm
14 mm
17 mm

Color

- Crystal Luminous Green F (001 LUMG) *New!*

2058 XILION Rose Enhanced



Size
SS 5
SS 7
SS 9
SS 12
SS 16
SS 20
SS 30
SS 34

Color

- Crystal Luminous Green F (001 LUMG) *New!*
- Rose Peach F (262) *New!*

2585 Graphic Flat Back

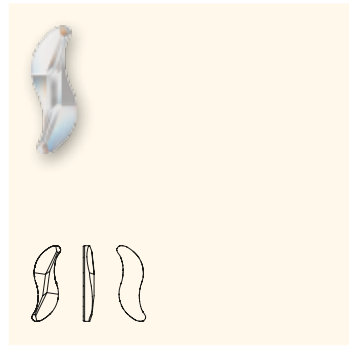


Size
8 mm
10 mm
14 mm

Color

- Crystal Luminous Green F (001 LUMG) *New!*
- Rose Peach F (262) *New!*

2788 Wave Flat Back



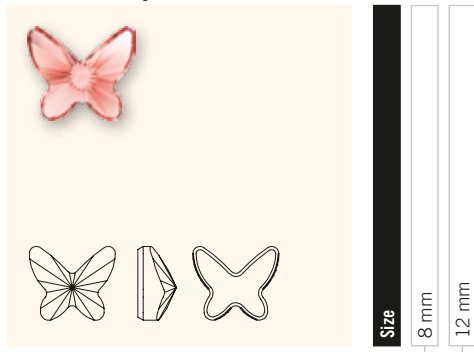
Size
8 mm
10 mm
14 mm

Color

- Crystal F (001)
- Crystal AB F (001 AB)
- Crystal Antique Pink F (001 ANTP)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Luminous Green F (001 LUMG)
- Crystal Silver Night F (001 SINI)
- Jet (280)
- Amethyst F (204)
- Denim Blue F (266)
- Rose Peach F (262)

Flat Backs No Hotfix

2854 Butterfly Flat Back



Product image showing a rose peach butterfly flat back. Below it are three diagrams: a top-down view of the butterfly, a side profile view, and a flat-back outline.

Color

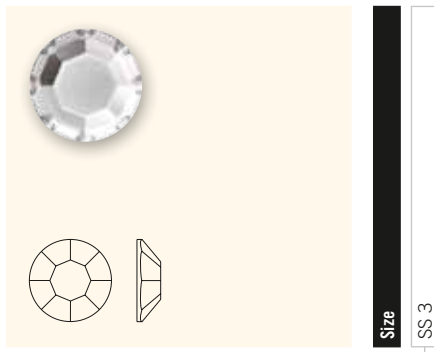
- Rose Peach F (262) New

Size

- 8 mm
- 12 mm

Flat Backs Hotfix

2000 Rose



Product image showing a clear rose flat back. Below it are two diagrams: a top-down view of the rose and a side profile view.

Color

- Crystal A HF (001)
- Crystal AB A HF (001 AB)
- Jet A HF (280)
- Amethyst A HF (204)
- Aquamarine A HF (202)
- Black Diamond A HF (215)
- Dark Siam A HF (308)
- Indian Siam A HF (327)
- Jonquil A HF (213)
- Light Colorado Topaz A HF (246)
- Light Rose A HF (223)
- Montana A HF (207)
- Peridot A HF (214)
- Smoked Topaz A HF (220)

Size

- SS 3

2037 Eclipse Flat Back



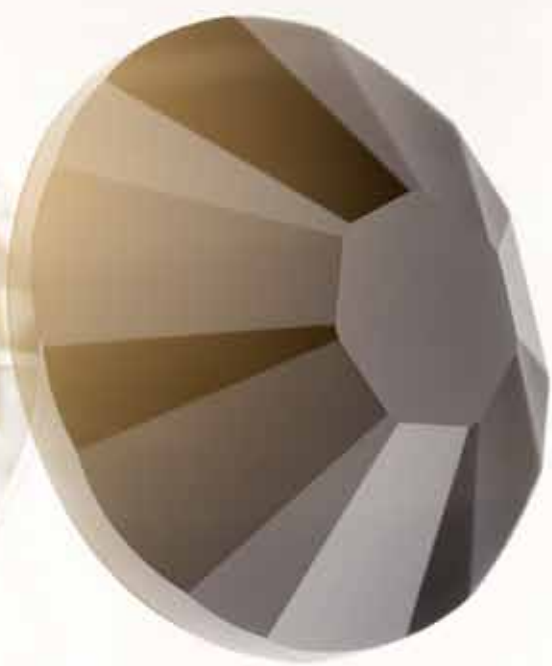
Product image showing a crystal luminous green eclipse flat back. Below it are two diagrams: a top-down view of the crescent moon shape and a side profile view.

Color

- Crystal Luminous Green M HF (001 LUMG) New

Size

- 8 mm
- 14 mm
- 17 mm





XILION ROSE *hotfix*

SWAROVSKI ELEMENTS again has the leading edge when it comes to product innovations. The well-known 2028 XILION Rose Flat Back Hotfix now comes in an unrivaled upgraded version: 2038 XILION Rose Hotfix

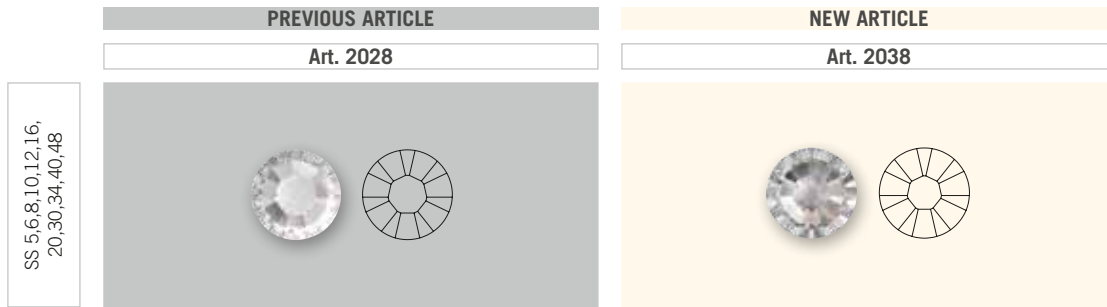
Unique in the market

The innovative Flat Back features a new mirror made of real silver, which is unique in the market. This distinctive characteristic creates a warmer, brighter diamond-like appearance, which in turn enhances the large color assortment by giving it an intensified and even livelier look.

A distinctive product feature is the rose gold color on the reverse side of the crystal. This is a special identification mark of the art. 2038 XILION Rose Hotfix and serves to authenticate that this is a genuine SWAROVSKI ELEMENTS product with a silver mirror.

The adjusted table size enhances the overall appearance of the Flat Back. You will benefit from the outstanding brilliance!

By introducing this complex new Flat Back Swarovski clearly differentiates from its competitors and strengthens its trusted position as the innovation leader.



Product Characteristics

Advantages of 2038 XILION Rose Hotfix

- Enhanced brilliance, warmer and intensified colors through unique new silver mirror (A HF) and optimized table size
- Easy identification of the rose component and proof of silver mirror application through rose gold color on the reverse side of the element
- The new art. 2038 XILION Rose Hotfix is compliant with most relevant industry norms (e.g. CPSIA, Oekotex)
- Environmental sustainability
- Clearly differentiated cut compared to all competitor products on the market

Important ongoing features

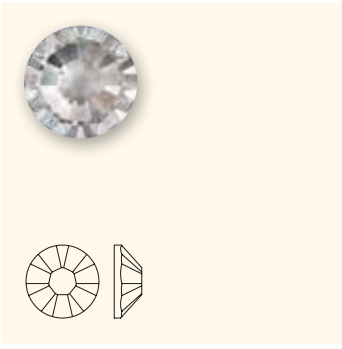
- Copyright protected
- Familiar premium packaging
- Identical application possibilities to those offered by art. 2028 Hotfix (transfer application is guaranteed)
- Same price level as art. 2028 Hotfix
- Same assortment as art. 2028 Hotfix

Guaranteed distinctive features

- Perfect geometry and highest precision cut results in harmonious and brilliant designs
- Comprehensive variety of colors and effects
- Bi-annual launch of colors and effects in line with the latest fashion trends
- Lowest rejection rates in the industry
- Because of its timeless cut and shape, the art. 2038 XILION Rose Hotfix can be used in all segments

Flat Backs Hotfix

2038 XILION Rose Hotfix *New!*



Size	SS 5	SS 6	SS 8	SS 10	SS 12	SS 16	SS 20	SS 30	SS 34	SS 40	SS 48
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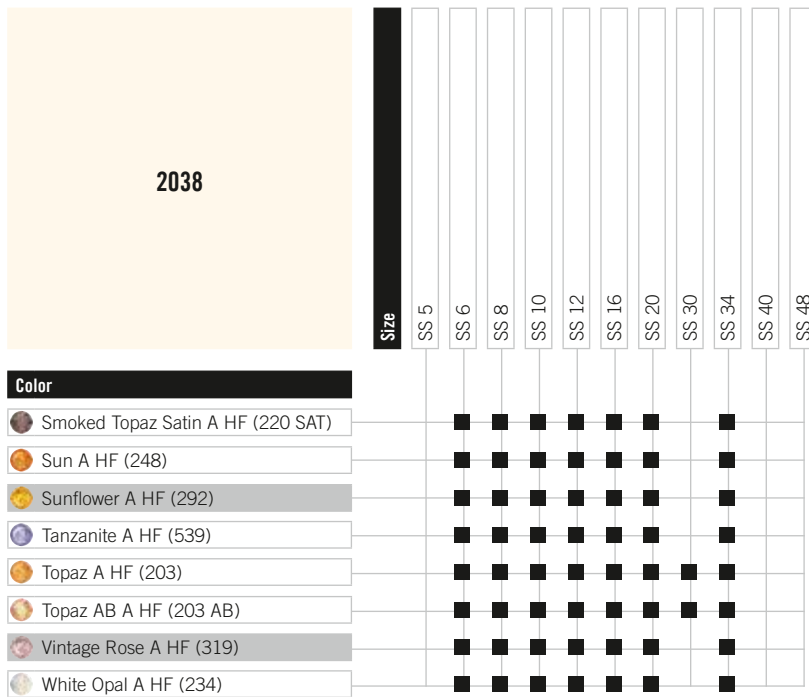
Color

Crystal A HF (001)	■	■	■	■	■	■	■	■	■	■	■
Crystal Hotfix Transparent (001 HFT)		■	■	■		■					
Crystal AB A HF (001 AB)	■	■	■	■	■	■	■	■	■	■	■
Crystal Antique Pink A HF (001 ANTP)		■	■	■	■	■	■		■		
Crystal Bronze Shade A HF (001 BRSH)		■	■	■	■	■	■		■		
Crystal Copper A HF (001 COP)		■	■	■	■	■	■		■		
Crystal Cosmojet A HF (001 COS)		■	■	■	■	■					
Crystal Dorado A HF (001 DOR)		■	■	■	■	■	■		■		
Crystal Golden Shadow A HF (001 GSHA)		■	■	■	■	■	■		■		
Crystal Luminous Green A HF (001 LUMG) <i>New!</i>		■	■	■	■	■	■		■		
Crystal Meridian Blue A HF (001 MBL)		■	■	■	■	■	■		■		
Crystal Metallic Blue A HF (001 METBL)		■	■	■	■	■	■		■		
Crystal Metallic Light Gold A HF (001 MLGLD)		■	■	■	■	■	■		■		
Crystal Moonlight A HF (001 MOL)		■	■	■	■	■	■		■		
Crystal Silver Shade A HF (001 SSHA)		■	■	■	■	■	■		■		
Crystal Silver Night A HF (001 SINI)		■	■	■	■	■	■		■		
Crystal Tabac A HF (001 TAB)		■	■	■	■	■	■		■		
Crystal Transmission HFT (001 TRA HFT)		■	■	■	■	■	■		■		
Crystal Volcano A HF (001 VOL)		■	■	■	■	■	■		■		
Jet A HF (280)	■	■	■	■	■	■	■	■	■	■	■
Jet AB A HF (280 AB)		■	■	■	■	■	■	■	■	■	■
Jet Hematite A HF (280 HEM)	■	■	■	■	■	■	■	■	■	■	■
Jet Nut A HF (280 NUT)		■	■	■	■	■	■	■	■	■	■
Amethyst A HF (204)		■	■	■	■	■	■	■	■	■	■
Aquamarine A HF (202)		■	■	■	■	■	■	■	■	■	■
Black Diamond A HF (215)	■	■	■	■	■	■	■	■	■	■	■
Blue Zircon A HF (229)	■	■	■	■	■	■	■	■	■	■	■
Blue Zircon Satin A HF (229 SAT)		■	■	■	■	■	■	■	■	■	■
Burgundy A HF (515)		■	■	■	■	■	■	■	■	■	■
Capri Blue A HF (243)	■	■	■	■	■	■	■	■	■	■	■
Caribbean Blue Opal A HF (394)		■	■	■	■	■	■	■	■	■	■
Chalkwhite A HF (279)		■	■	■	■	■	■	■	■	■	■
Chrysolite A HF (238)		■	■	■	■	■	■	■	■	■	■
Chrysolite Opal A HF (294)		■	■	■	■	■	■	■	■	■	■
Citrine A HF (249)		■	■	■	■	■	■	■	■	■	■
Cobalt A HF (369)		■	■	■	■	■	■	■	■	■	■
Dark Indigo A HF (288)		■	■	■	■	■	■	■	■	■	■
Dark Siam A HF (308)		■	■	■	■	■	■	■	■	■	■
Denim Blue A HF (266)		■	■	■	■	■	■	■	■	■	■

Flat Backs Hotfix

2038		Size	SS 5	SS 6	SS 8	SS 10	SS 12	SS 16	SS 20	SS 30	SS 34	SS 40	SS 48
Color													
Emerald A HF (205)			■	■	■	■	■	■	■	■	■		
Erinite A HF (360)			■	■	■	■	■	■	■	■	■		
Fern Green A HF (291)			■	■	■	■	■	■	■	■	■		
Fireopal A HF (237)						■	■	■	■	■	■		
Fuchsia A HF (502)			■	■	■	■	■	■	■	■	■		
Greige A HF (284)			■	■	■	■	■	■	■	■	■		
Hyacinth A HF (236)			■	■	■	■	■	■	■	■	■		
Indian Pink A HF (289)			■	■	■	■	■	■	■	■	■		
Indian Siam A HF (327)			■	■	■	■	■	■	■	■	■		
Jonquil A HF (213)			■	■	■	■	■	■	■	■	■		
Jonquil AB A HF (213 AB)			■	■	■	■	■	■	■	■	■		
Jonquil Satin A HF (213 SAT)			■	■	■	■	■	■	■	■	■		
Khaki A HF (550)			■	■	■	■	■	■	■	■	■		
Light Amethyst A HF (212)			■	■	■	■	■	■	■	■	■		
Light Colorado Topaz A HF (246)			■	■	■	■	■	■	■	■	■		
Light Grey Opal A HF (383)			■	■	■	■	■	■	■	■	■		
Light Peach A HF (362)			■	■	■	■	■	■	■	■	■		
Light Rose A HF (223)			■	■	■	■	■	■	■	■	■		
Light Rose AB A HF (223 AB)			■	■	■	■	■	■	■	■	■		
Light Sapphire A HF (211)			■	■	■	■	■	■	■	■	■		
Light Siam A HF (227)			■	■	■	■	■	■	■	■	■		
Light Siam AB A HF (227 AB)			■	■	■	■	■	■	■	■	■		
Light Siam Satin A HF (227 SAT)			■	■	■	■	■	■	■	■	■		
Light Topaz A HF (226)			■	■	■	■	■	■	■	■	■		
Mocca A HF (286)			■	■	■	■	■	■	■	■	■		
Montana A HF (207)			■	■	■	■	■	■	■	■	■		
Olivine A HF (228)			■	■	■	■	■	■	■	■	■		
Pacific Opal A HF (390)			■	■	■	■	■	■	■	■	■		
Padparadscha A HF (542)			■	■	■	■	■	■	■	■	■		
Peridot A HF (214)			■	■	■	■	■	■	■	■	■		
Provence Lavender A HF (283)			■	■	■	■	■	■	■	■	■		
Purple Velvet A HF (277)			■	■	■	■	■	■	■	■	■		
Rose A HF (209)			■	■	■	■	■	■	■	■	■		
Rose Peach A HF (262)			■	■	■	■	■	■	■	■	■		
Ruby A HF (501)			■	■	■	■	■	■	■	■	■		
Sapphire A HF (206)			■	■	■	■	■	■	■	■	■		
Sapphire Satin A HF (206 SAT)			■	■	■	■	■	■	■	■	■		
Siam A HF (208)			■	■	■	■	■	■	■	■	■		
Silk A HF (391)			■	■	■	■	■	■	■	■	■		
Smoked Topaz A HF (220)			■	■	■	■	■	■	■	■	■		

Flat Backs Hotfix



Advice on Application

Heat press

Art. 2038 Flat Back Hotfix can be easily applied by using a standard heat press. The following parameters should give you an overview about the possibilities of applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original fabrics.

RECOMMENDED APPLICATION SIDE



ALTERNATIVE APPLICATION SIDE



XILION TRANSFERS

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	20	17	14	11	8	6
Silk, batiste, cotton jersey, thin linen fabrics, etc.	15	13	11	9	7	5
Jeans, cord, loden, cloth, knitted fabrics, etc.	25	23	21	18	15	12
Viscose, satin, chiffon, organza, taffeta, etc.	12	10	8	7	6	5
Lycra, neoprene, etc.	35	30	25	18	13	8
Artificial fur, artificial leather, fleece, suede, etc.	50	40	35	30	25	20

Pressure: low
Aids: Teflon®, pressing cloth, silicone foam

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	50	42	36	30	24	18
Silk, batiste, cotton jersey, thin linen fabrics, etc.	46	38	32	26	20	15
Jeans, cord, loden, cloth, knitted fabrics, etc.	55	45	35	30	25	20
Viscose, satin, chiffon, organza, taffeta, etc.	48	40	34	28	22	16
Lycra, neoprene, etc.	52	44	38	32	25	18
Artificial fur, artificial leather, fleece, suede, etc.	60	50	42	34	26	20

Pressure: low
Aids: Teflon®, pressing cloth, silicone foam
Note: The application time depends primarily on the size of the crystal. To offer an average, figures are given for crystal size SS 20 (Art. 2038).








Ultrasonic device

These articles could be also applied by using an ultrasonic device. The frequency of the ultrasonic device must be set precisely according to the manufacturer's instructions. Optimal application time should be determined by carrying out tests beforehand.

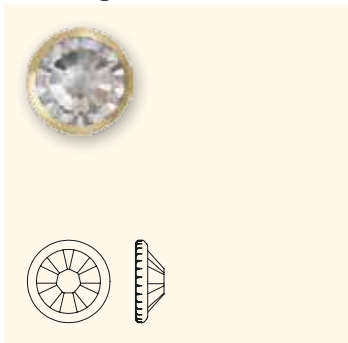
Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.





Flat Backs Hotfix

Care Instructions

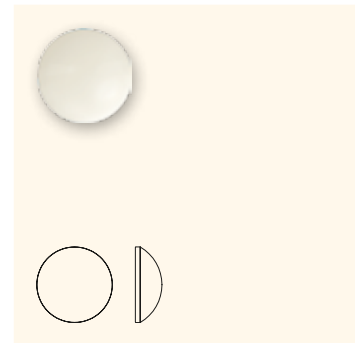
							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Turn inside out and dry at reduced temperature	Iron inside out using a silk/ polyester/ viscose setting	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing the textile inside out and using a pressing cloth is recommended.			
ART. 2038 A HF	✓	✓	✓	✓	✓	✓	✓






2039 Ringed XILION Rose New!



Color	SS 16	SS 20	SS 34
 Crystal Gold-R A HF (001)	■	■	■
 Crystal Silver-R A HF (001)	■	■	■
 Jet Hematite Gold-R A HF (280 HEM)	■	■	■
 Jet Hematite Silver-R A HF (280 HEM)	■	■	■

2080/4 Cabochon



Color	SS 10	SS 16	SS 34
 Crystal Jade Pearl M HF (001 715) <small>New!</small>	■	■	■
 Crystal Lapis Pearl M HF (001 717) <small>New!</small>	■	■	■
 Crystal Pink Coral Pearl M HF (001 716) <small>New!</small>	■	■	■
 Crystal Red Coral Pearl M HF (001 718) <small>New!</small>	■	■	■
 Crystal Turquoise Pearl M HF (001 709) <small>New!</small>	■	■	■

Flat Backs Hotfix

2585 Graphic Flat Back

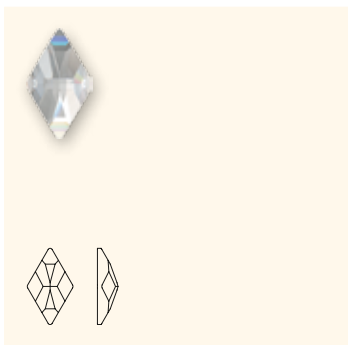


Color	8 mm	10 mm	14 mm
Crystal Luminous Green M HF (001 LUMG) <small>New!</small>	■	■	■
Rose Peach M HF (262) <small>New!</small>	■	■	■

2709 Rhombus Flat Back Hotfix

<<<

2709 Rhombus Flat Back Hotfix New!



Color	10x6 mm	13x8 mm
Crystal M HF (001)	■	■
Crystal AB M HF (001 AB)	■	■
Crystal Golden Shadow M HF (001 GSHA)	■	■
Crystal Silver Shade M HF (001 SSHA)	■	■
Jet M HF (280)	■	■
Aquamarine M HF (202)	■	■
Black Diamond M HF (215)	■	■
Light Rose M HF (223)	■	■
Light Siam M HF (227)	■	■

Flat Backs Hotfix

Advice on Application

Heat press

Art. 2709 Rhombus Flat Back Hotfix can be easily applied by using a standard heat press. The following parameters should give you an overview about the possibilities of applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original fabrics.

RECOMMENDED APPLICATION SIDE



ALTERNATIVE APPLICATION SIDE



CREATION TRANSFERS PLUS

These items are **NOT** suitable for application from the front!

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	35	35	30	25	18	12
Silk, batiste, cotton jersey, thin linen fabrics, etc.	30	28	25	20	15	10
Jeans, cord, loden, cloth, knitted fabrics, etc.	40	38	32	28	22	16
Viscose, satin, chiffon, organza, taffeta, etc.	28	25	22	18	12	10
Lycra, neoprene, etc.	38	35	30	25	18	12
Artificial fur, artificial leather, fleece, suede, etc.	50	40	35	30	25	20

Pressure: medium

Aids: Teflon®, pressing cloth, silicon pad/foam, transfer film

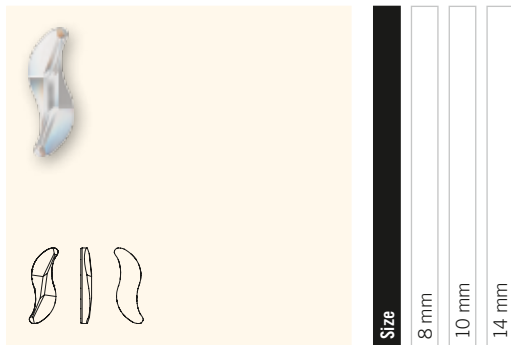
Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

Care Instructions

GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Iron inside out using a silk/ polyester/ viscose setting	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing the textile inside out and using a pressing cloth is recommended.			
ART. 2709 M HF	✓	✓	✓	✓	✓	✓	✓

2788 Wave Flat Back Hotfix

2788 Wave Flat Back Hotfix ^{New!}



Size

8 mm 10 mm 14 mm

Color

- Crystal M HF (001)
- Crystal AB M HF (001 AB)
- Crystal Antique Pink M HF (001 ANTP)
- Crystal Golden Shadow M HF (001 GSHA)
- Crystal Luminous Green M HF (001 LUMG)
- Crystal Silver Night M HF (001 SINI)
- Jet M HF (280)
- Amethyst M HF (204)
- Denim Blue M HF (266)
- Rose Peach M HF (262)

Advice on Application

Heat press

Art. 2788 Wave Flat Back Hotfix can be easily applied by using a standard heat press. The following parameters should give you an overview about the possibilities of applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original fabrics.

RECOMMENDED APPLICATION SIDE



ALTERNATIVE APPLICATION SIDE



CREATION TRANSFERS PLUS

These items are **NOT** suitable for application from the front!

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	35	35	30	25	18	12
Silk, batiste, cotton jersey, thin linen fabrics, etc.	30	28	25	20	15	10
Jeans, cord, loden, cloth, knitted fabrics, etc.	40	38	32	28	22	16
Viscose, satin, chiffon, organza, taffeta, etc.	28	25	22	18	12	10
Lycra, neoprene, etc.	38	35	30	25	18	12
Artificial fur, artificial leather, fleece, suede, etc.	50	40	35	30	25	20








Pressure: medium

Aids: Teflon®, pressing cloth, silicon pad/foam, transfer film

Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

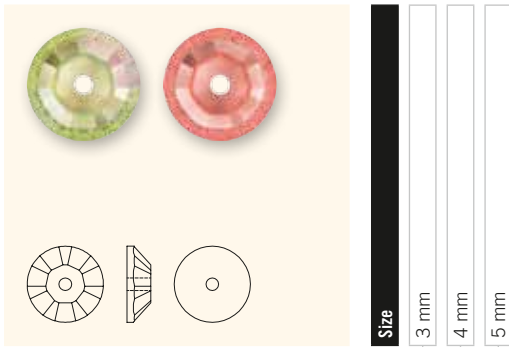
Flat Backs Hotfix

Care Instructions

							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Iron inside out using a silk/ polyester/ viscose setting	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing the textile inside out and using a pressing cloth is recommended.			
ART. 2788 M HF	✓	✓	✓	✓	✓	✓	✓



Sew-on Stones

3128 XILION Lochrose




Size
3 mm
4 mm
5 mm

Color



-  Crystal Luminous Green F (001 LUMG) *New!*
-  Rose Peach F (262) *New!*

3200 Rivoli Sew-on Stone




Size
10 mm
12 mm
14 mm

Color

-  Crystal Luminous Green F (001 LUMG) *New!*
-  Rose Peach F (262) *New!*

Sew-on Stones

3204 XILION Sew-on Stone



Size

- 8 mm
- 10 mm
- 12 mm

Color

- Crystal Luminous Green F (001 LUMG) New!

3210 Oval Sew-on Stone



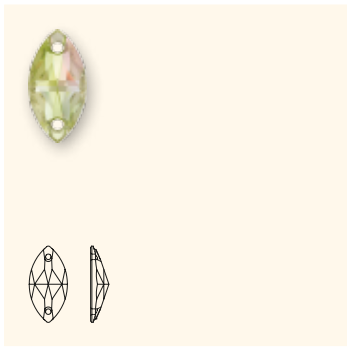
Size

- 10x7 mm

Color

- Crystal Luminous Green F (001 LUMG) New!

3223 Navette Sew-on Stone




Size

- 12x6 mm
- 18x9 mm

Color

- Crystal Luminous Green F (001 LUMG) New!

3230 Drop Sew-on Stone



Size

- 12x7 mm
- 18x10.5 mm

Color

- Crystal Luminous Green F (001 LUMG) New!
- Burgundy-Blue Zircon Blend (723) New!
- Fern Green-Topaz Blend (724) New!

Sew-on Stones

3251 Space Cut Sew-on Stone



Size
18x9 mm
30x15 mm

Color
Crystal Luminous Green F (001 LUMG) *New!*

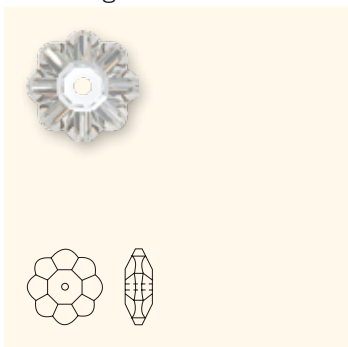
3400 Square Lochrose



Size
6 mm

Color
Crystal Luminous Green F (001 LUMG) *New!*

3700 Marguerite Lochrose



Size
6 mm
8 mm
10 mm
12 mm
14 mm

Color

Crystal Vitrail Medium (001 VM)				*	*
Emerald (205)				*	*
Fern Green (291)	*	*	*	*	*

New! *New!* *New!* *New!* *New!*

* For details please refer to page 11, chapter „Extended Assortment“.

Fancy Stones & Settings

Settings for Fancy Stones

<<<

1 Top View 2 Side View 3 Back View S Setting

1	2	3	S		1	2	3	S		1	2	3	S	
				4120 6x4, 8x6, 14x10, 18x13, 25x18 mm					4502 3x1 mm					4745 5, 10 mm
				4127 30x22, 39x28 mm				*	4505 8x5, 10x6, 14x8 mm					4747 5 mm
				4128 6x4, 8x6, 10x8, 14x10 mm					4527 8x6, 14x10, 18x13 mm					4748 5, 10 mm
				4137 15x11, 22x16, 33x24 mm					4547 15x5, 21x7, 24x8, 30x10 mm					4756 19x11.5, 27x16, 39x23.5 mm
				4139 14, 20, 30 mm				*	4565 14x10, 18x13 mm					4757 14x8.5, 19x11.5 mm
				4161 15x5, 21x7, 27x9 mm					4581 24x16 mm					4759 28x24, 38x33 mm
				4196 23x20, 30x26 mm					4582 24x16 mm					4760 14x8, 18x10.5, 22x12.5 mm
				4200 11x3, 15x4, 35x9.5, 48x13 mm					4583 24x16 mm					4766 28x15.5, 38x21 mm
				4227 32x17 mm					4584 24x16 mm					4767 18x10, 23x13 mm
			*	4228 4x2, 5x2.5, 6x3, 8x4, 10x5, 15x7 mm				*	4600 6x4, 8x6, 10x8, 12x10 mm					4787 19x13, 27x19 mm
				4320 6x4, 8x6, 10x7, 14x10, 18x13 mm					4610 14x10, 18x13, 20x15 mm					4789 14, 23, 29 mm
				4327 30x20, 40x27 mm					4627 27x18.5, 37x25.5 mm					4790 18x7.5, 23x10, 32x13.5 mm
				4328 6x3.6, 8x4.8, 10x6, 13x7.8 mm					4675 23 mm					4795 14, 19, 28 mm
				4335 3.5 mm					4704 5 mm					4827 28 mm
			*	4370 11x10, 15.5x14, 20x18 mm					4717 15.5, 21.5 mm					4831 5.5x5, 8.8x8, 11x10 mm
				4428 2, 3, 4, 5, 6, 8 mm					4719 19x9, 26x12 mm					4835 3.5 mm
				4437 14, 20, 30 mm					4722 4, 6, 8, 10 mm					4841 4, 6, 8 mm
				4439 14, 20, 30 mm					4727 23 mm					4842 4, 6 mm
				4447 6, 8, 10, 12 mm					4735 3.5 mm					4854 6, 8, 10 mm
				4461 8, 12, 16 mm					4736 14, 20, 30 mm					4855 8x5, 10x6, 13x8 mm
				4470 10, 12, 18 mm					4737 14, 20, 30 mm					4869 4, 6, 8, 10, 12, 14 mm
			*	4500 3x2, 6x2, 10x3 mm					4739 14x11, 20x16 mm					4884 5.5x5, 6.6x6, 8.8x8, 11x10, 15.4x14 mm
				4501 4x2, 5x2, 5x2.5, 7x3, 10x5 mm					4744 6, 10 mm					

* More settings planned for these shapes
 - ... Setting available
 - ... New setting available

Fancy Stones & Settings

Product Details Fancy Stones & Settings

<<<

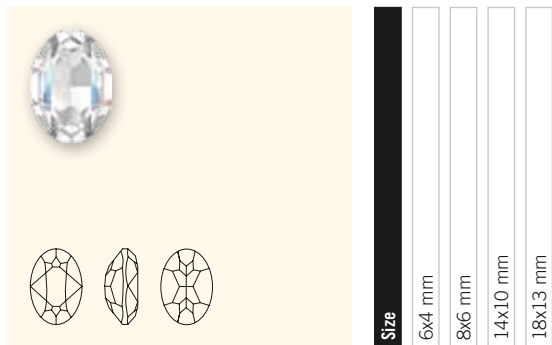
Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
4120			
6x4 mm	360	31.2	42.1
8x6 mm	180	37.4	46.5
4120/S			
6x4 mm	360		43.3
8x6 mm	180		79.3
4128			
6x4 mm	360	26.3	35.3
8x6 mm	360	76.5	87.3
10x8 mm	144	59.9	80.2
4128/S			
6x4 mm	360		43.3
8x6 mm	360		79.3
10x8 mm	144		80.0
4722			
4 mm	480	12.0	21.1
6 mm	180	16.4	25.5
8 mm	144	34.7	56.5
10 mm	144	61.4	84.4
4722/S			
4 mm	480		46.9
6 mm	180		30.7
8 mm	144		54.1
10 mm	144		74.3
4747			
5 mm	720	40.0	49.7
4747/S			
5 mm	720		68.5
4748			
5 mm	720	72.0	80.6
10 mm	288	195.8	241.9
4748/S			
5 mm	720		90.1
10 mm	288		162.1
4789			
14 mm	72	100.8	129.2
23 mm	32	188.8	225.6
29 mm	18	214.2	242.9
4789/S			
14 mm	72		60.6
23 mm	32		70.9
29 mm	18		62.0
4831			
5.5x5 mm	360	26.5	37.3
8.8x8 mm	144	40.0	60.4
11x10 mm	144	80.1	101.5
4831/S			
5.5x5 mm	360		54.1
8.8x8 mm	144		46.9
11x10 mm	144		97.3

Fancy Stones & Settings

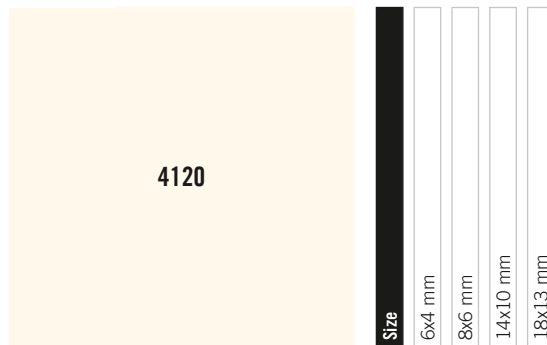
Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
4884			
5.5x5 mm	360	41.0	51.1
6.6x6 mm	360	71.0	81.0
8.8x8 mm	144	67.4	81.8
11x10 mm	144	125.1	128.2
15.4x14 mm	72	162.6	163.3
4884/S			
5.5x5 mm	360		54.1
6.6x6 mm	360		72.1
8.8x8 mm	144		46.9
11x10 mm	144		101.6
15.4x14 mm	72		103.1

Fancy Stones & Settings

4120

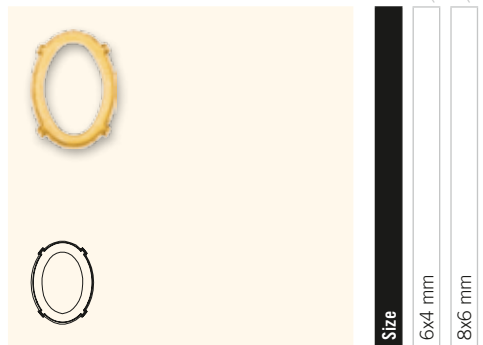


Color	6x4 mm	8x6 mm	14x10 mm	18x13 mm
Crystal F (001)	■	■		
Crystal Antique Pink F (001 ANTP)	□*	□*		
Crystal Golden Shadow F (001 GSHA)	■	■		
Crystal Metallic Light Gold F (001 MLGLD)	■	■		
Crystal Moonlight F (001 MOL)	■	■		
Crystal Silver Night F (001 SINI)	■	■		
Crystal Silver Shade F (001 SSHA)	■	■		
Jet (280)	■	■		
Air Blue Opal F (285)	■	■		
Amethyst F (204)	■	■		
Aquamarine F (202)	■	■		
Burgundy F (515)	■	■		
Chrysolite F (238)		■		
Cyclamen Opal F (398)	■	■		
Dark Indigo F (288)	■	■		
Emerald F (205)		■		
Erinite F (360)		■		
Fern Green F (291)	■	■		
Fuchsia F (502)	■	■		
Greige F (284)	■	■		
Indian Sapphire F (217)	■	■		
Indicolite F (379)	■	■		
Khaki F (550)	■	■		
Light Azore F (361)		■		
Light Peach F (362)		■		
Light Smoked Topaz F (221)	■	■		
Light Topaz F (226)	■	■		
Mocca F (286)	■	■		
Montana F (207)		■		
Pacific Opal F (390)	■	■		
Padparadscha F (542)	■	■		
Provence Lavender (283)	■	■		
Purple Velvet F (277)		■		
Rose F (209)	■	■		
Rose Peach F (262)	■	■	■	■
Rose Water Opal F (395)	■	■		
Sand Opal F (287)	■	■		
Siam F (208)	■	■		
Smoky Quartz F (225)		■		



Color	6x4 mm	8x6 mm	14x10 mm	18x13 mm
Sunflower F (292)	■	■		
Tanzanite F (539)	■	■		
Topaz F (203)		■		
Vintage Rose F (319)	■	■		
Violet F (371)		■		
White Alabaster F (281)		■		
White Opal F (234)		■		

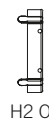
4120/S



Ring/Hole, Back Configuration	6x4 mm	8x6 mm
00 C = No ring/hole, closed	■	■
H2 O = 4 holes/2 each side, open	■	■



00 C



H2 O

* For details please refer to page 11, chapter „Extended Assortment“.

Fancy Stones & Settings

4127

Color

Crystal Luminous Green F (001 LUMG) *New!*

Size
30x22 mm

4128 XILION Oval

Color

Color	6x4 mm	8x6 mm	10x8 mm	14x10 mm
Crystal F (001)	■	■	■	
Crystal AB F (001 AB)	■	■	■	
Crystal Antique Pink F (001 ANTP)	□*	□*		
Crystal Bronze Shade F (001 BRSH)	■	■	■	
Crystal Dorado F (001 DOR)	■	■	■	
Crystal Luminous Green F (001 LUMG) <i>New!</i>	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	
Jet (280)	■	■	■	
Jet Hematite (280 HEM)	■	■	■	
Jet Metallic Silver (280 METSI)	■	■	■	
Jet Nut (280 NUT)	■	■	■	
Air Blue Opal F (285)	■	■	■	
Amethyst F (204)	■	■	■	
Aquamarine F (202)	■	■	■	
Black Diamond F (215)	■	■	■	
Caribbean Blue Opal F (394)	■	■	■	
Chrysolite Opal F (294)	■	■	■	
Denim Blue F (266)	■	■	■	
Emerald F (205)	■	■	■	
Fuchsia F (502)	■	■	■	
Jonquil F (213)	■	■	■	

Size
6x4 mm
8x6 mm
10x8 mm
14x10 mm

4128/S

Ring/Hole, Back Configuration

00 C = No ring/hole, closed



















H2 O = 4 holes/2 each side, open

Size
6x4 mm *New!*
8x6 mm *New!*
10x8 mm *New!*

00 C H2 O

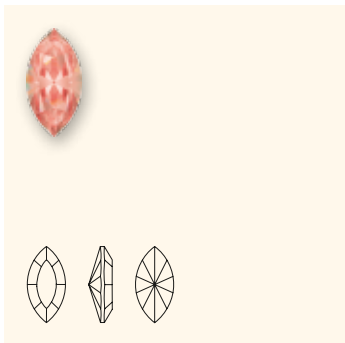
* For details please refer to page 11, chapter „Extended Assortment“.

Fancy Stones & Settings

4128		Size	6x4 mm	8x6 mm	10x8 mm	14x10 mm
Color						
 Light Amethyst F (212)		■	■	■		
 Light Grey Opal F (383)		■	■	■		
 Light Rose F (223)		■	■	■		
 Light Sapphire F (211)		■	■	■		
 Light Siam F (227)		■	■	■		
 Montana F (207)		■	■	■		
 Pacific Opal F (390)		■	■	■		
 Palace Green Opal F (393)		■	■	■		
 Peridot F (214)		■	■	■		
 Rose F (209)		■	■	■		
 Rose Water Opal F (395)		■	■	■		
 Sand Opal F (287)		■	■	■		
 Sapphire F (206)		■	■	■		
 Siam F (208)		■	■	■		
 Smoked Topaz F (220)		■	■	■		
 Sunflower F (292)		■	■	■		
 Topaz F (203)		■	■	■		
 White Opal F (234)		■	■	■		

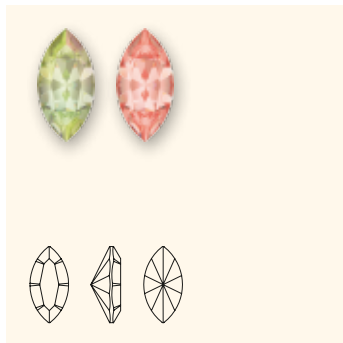
Fancy Stones & Settings

4228



Size 4x2 mm

4228 XILION Navette



Size 6x3, 8x4, 10x5, 15x7 mm

4228	Size	4x2 mm	6x3 mm	8x4 mm	10x5 mm	15x7 mm
Color						
Crystal Luminous Green F (001 LUMG) <i>New!</i>			■	■	■	■
Rose Peach F (262) <i>New!</i>		■	■	■	■	■

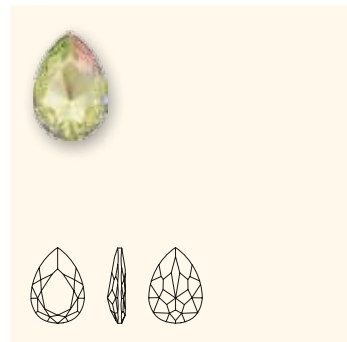
4320



Color

	Size	6x4 mm	8x6 mm	10x7 mm	14x10 mm	18x13 mm
Crystal Golden Shadow F (001 GSHA) <i>New!</i>				□*		
Crystal Luminous Green F (001 LUMG) <i>New!</i>		■	■	■	■	■
Black Diamond F (215)				□*		
Light Colorado Topaz F (246) <i>New!</i>				□*		
Rose Peach F (262) <i>New!</i>		■	■	■	■	■
Tanzanite F (539)				□*		

4327



Color

	Size	30x20 mm
Crystal Luminous Green F (001 LUMG) <i>New!</i>		■

* For details please refer to page 11, chapter „Extended Assortment“.

Fancy Stones & Settings

4328 XILION Pear

Size

- 6x3.6 mm
- 8x4.8 mm
- 10x6 mm
- 13x7.8 mm

Color

- Crystal Luminous Green F (001 LUMG)
- Rose Peach F (262)

4428

Size 2 mm

4428 XILION Square

Size 3, 4 mm

4428 XILION Square

Size 6, 8 mm

4428

Size

- 2 mm
- 3 mm
- 4 mm
- 6 mm
- 8 mm

Color

- Crystal Luminous Green F (001 LUMG)
- Rose Peach F (262)

Fancy Stones & Settings

4470



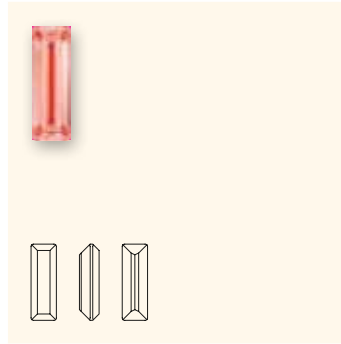
Color

Crystal Luminous Green F (001 LUMG) *New!*

Rose Peach F (262) *New!*

Size
10 mm
12 mm

4500



Color

Rose Peach F (262) *New!*

Size
3x2 mm

4722



Color

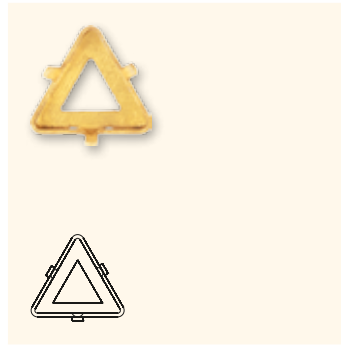
Crystal F (001)

Crystal Golden Shadow F (001 GSHA)

Crystal Silver Shade F (001 SSHA)

Size
4 mm
6 mm
8 mm
10 mm

4722/S *New!*

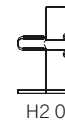


Ring/Hole, Back Configuration

00 C = No ring/hole, closed

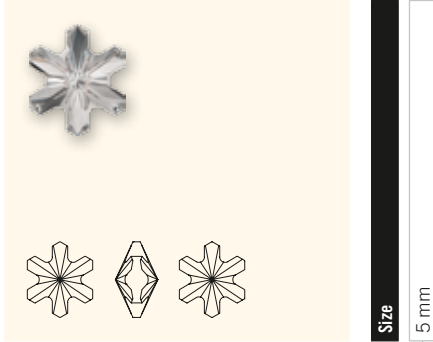
H2 O = 4 holes/2 each side, open

Size
4 mm
6 mm
8 mm
10 mm



Fancy Stones & Settings

4747 Rivoli Snowflake Fancy Stone New!

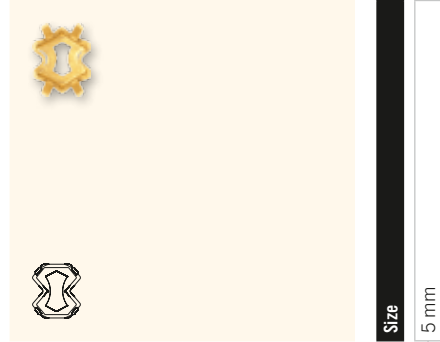


Size 5 mm

Color

- Crystal F (001)
- Crystal AB F (001 AB)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Vitrail Light F (001 VL)
- Jet (280)
- White Opal F (234)

4747/S New!



Size 5 mm

Ring/Hole, Back Configuration

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open

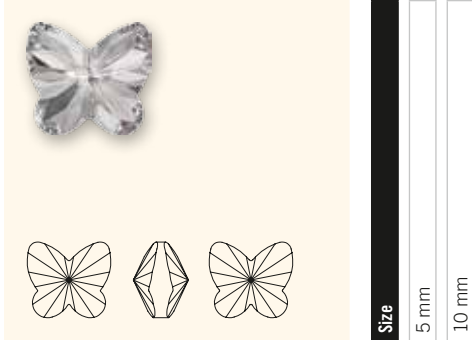


00 C



H2 O

4748 Rivoli Butterfly Fancy Stone New!

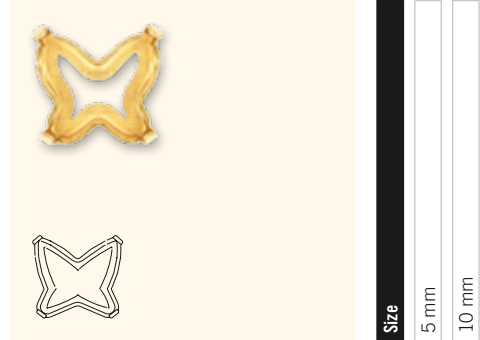


Size 5 mm 10 mm

Color

- Crystal F (001)
- Crystal Golden Shadow F (001 GSHA)
- Aquamarine F (202)
- Light Amethyst F (212)
- Light Rose F (223)
- Peridot F (214)
- Provence Lavender F (283)
- Rose Peach F (262)

4748/S New!



Size 5 mm 10 mm

Ring/Hole, Back Configuration

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open



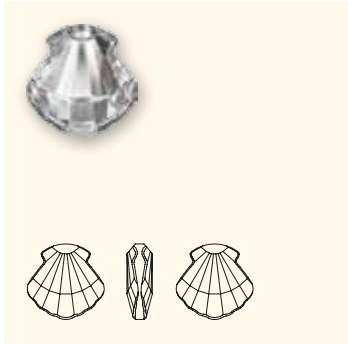
00 C



H2 O

Fancy Stones & Settings

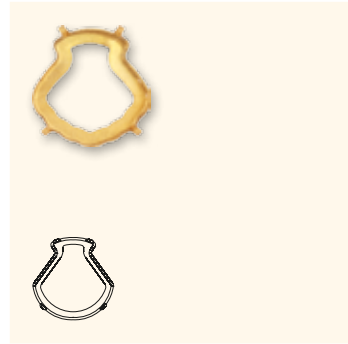
4789 Shell Fancy Stone New!



Size	14 mm	23 mm	29 mm
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Color	
<input type="checkbox"/>	Crystal F (001)
<input type="checkbox"/>	Crystal AB F (001 AB)
<input type="checkbox"/>	Crystal Antique Pink F (001 ANTP)
<input type="checkbox"/>	Crystal Golden Shadow F (001 GSHA)
<input type="checkbox"/>	Crystal Luminous Green F (001 LUMG)
<input type="checkbox"/>	Crystal Red Magma F (001 REDM)
<input type="checkbox"/>	Crystal Silver Night (001 SINI)
<input type="checkbox"/>	Jet (280)
<input type="checkbox"/>	Aquamarine F (202)
<input type="checkbox"/>	Indicolite F (379)
<input type="checkbox"/>	Provence Lavender F (283)
<input type="checkbox"/>	Smoked Topaz F (220)

4789/S New!



Size	14 mm	23 mm	29 mm
------	-------	-------	-------

Ring/Hole, Back Configuration	
<input type="checkbox"/>	00 C = No ring/hole, closed
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open

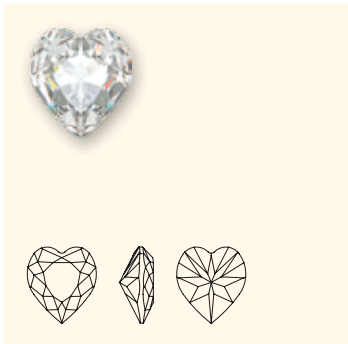


00 C



H2 O

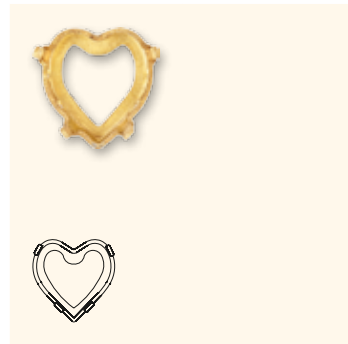
4831 Antique Heart Fancy Stone



Size	5.5x5 mm	8.8x8 mm	11x10 mm
------	----------	----------	----------

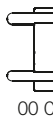
Color	
<input type="checkbox"/>	Crystal F (001)
<input type="checkbox"/>	Light Amethyst F (212)
<input type="checkbox"/>	Light Rose F (223)
<input type="checkbox"/>	Light Siam F (227)
<input type="checkbox"/>	Rose F (209)
<input type="checkbox"/>	Siam F (208)

4831/S New!



Size	5.5x5 mm	8.8x8 mm	11x10 mm
------	----------	----------	----------

Ring/Hole, Back Configuration	
<input type="checkbox"/>	00 C = No ring/hole, closed
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open



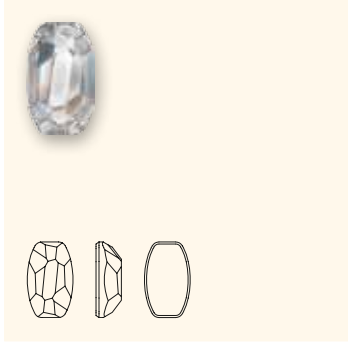
00 C



H2 O

Fancy Stones & Settings

4855 Organic Oval Fancy Stone New!



Size
8x5 mm
10x6 mm
13x8 mm

Color
<input type="checkbox"/> Crystal CAL V SI (001)
<input type="checkbox"/> Crystal AB CAL V SI (001 AB)
<input type="checkbox"/> Crystal Bermuda Blue (001 BBL)
<input type="checkbox"/> Crystal Golden Shadow CAL V SI (001 GSHA)
<input type="checkbox"/> Crystal Vitrail Medium (001 VM)
<input type="checkbox"/> Jet (280)
<input type="checkbox"/> Jet Hematite (280 HEM)
<input type="checkbox"/> Aquamarine CAL V SI (202)
<input type="checkbox"/> Light Rose CAL V SI (223)

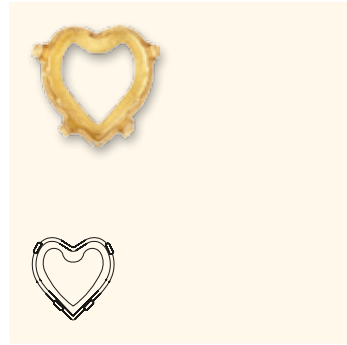
4884 XILION Heart



Size
5.5x5 mm
6.6x6 mm
8.8x8 mm
11x10 mm
15.4x14 mm

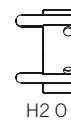
Color
<input type="checkbox"/> Crystal F (001)
<input type="checkbox"/> Crystal AB F (001 AB)
<input type="checkbox"/> Crystal Antique Pink F (001 ANTP)
<input type="checkbox"/> Crystal Golden Shadow F (001 GSHA)
<input type="checkbox"/> Crystal Red Magma F (001 REDM)
<input type="checkbox"/> Jet (280)
<input type="checkbox"/> Amethyst F (204)
<input type="checkbox"/> Aquamarine F (202)
<input type="checkbox"/> Black Diamond F (215)
<input type="checkbox"/> Emerald F (205)
<input type="checkbox"/> Fuchsia F (502)

4884/S New!



Size
5.5x5 mm
6.6x6 mm
8.8x8 mm
11x10 mm
15.4x14 mm

Ring/Hole, Back Configuration
<input type="checkbox"/> 00 C = No ring/hole, closed
<input type="checkbox"/> H2 O = 4 holes/2 each side, open



* For details please refer to page 11, chapter „Extended Assortment“.

Fancy Stones & Settings

4884	Size	5.5x5 mm	6.6x6 mm	8.8x8 mm	11x10 mm	15.4x14 mm
	Color					
	Light Amethyst F (212)	■	■	■	■	■
	Light Rose F (223)	■	■	■	■	■
	Light Siam F (227)	■	■	■	■	■
	Montana F (207)	■	■	■	■	■
Peridot F (214)	■	■	■	■	■	
Rose F (209)	<i>New!</i>	■	■	■	■	
Rose Peach F (262)		■	■	■	■	
Rose Water Opal F (395)		■	■	■	■	
Sapphire F (206)		■	■	■	■	
Siam F (208)		■	■	■	■	
Topaz F (203)		■	■	■	■	
White Opal F (234)		■	■	■	■	

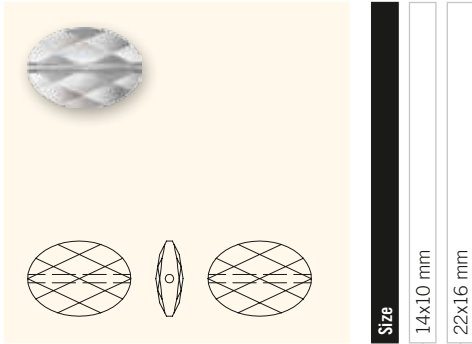
Beads

5000						
	Size	3 mm	4 mm	6 mm	8 mm	10 mm
	Color					
	Crystal Luminous Green (001 LUMG)	■	■	■	■	■
	Burgundy-Blue Zircon Blend (723)	■	■	■	■	■
Rose Peach (262)	<i>New!</i>	■	■	■	■	
Fern Green-Topaz Blend (724)	<i>New!</i>	■	■	■	■	

5040 Briolette Bead				
	Size	6 mm	8 mm	12 mm
	Color			
	Crystal Luminous Green (001 LUMG)	■	■	■
	Burgundy-Blue Zircon Blend (723)	■	■	■
Rose Peach (262)	<i>New!</i>	■	■	
Fern Green-Topaz Blend (724)	<i>New!</i>	■	■	

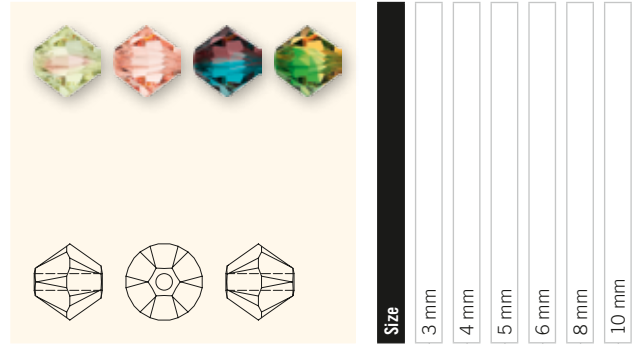
Beads

5050 Oval Bead



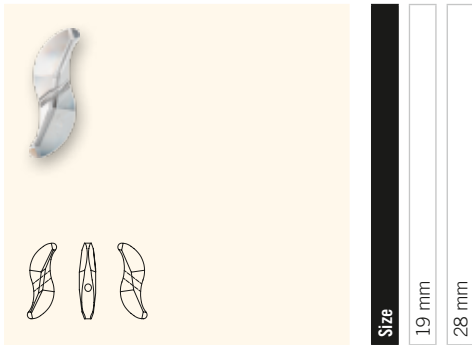
Color		14x10 mm	22x16 mm
	Crystal Comet Argent Light V P (001 CAL V)* <small>New!</small>	■	■
	Crystal Vitrail Medium P (001 VM)* <small>New!</small>	■	■

5328 XILION Bead



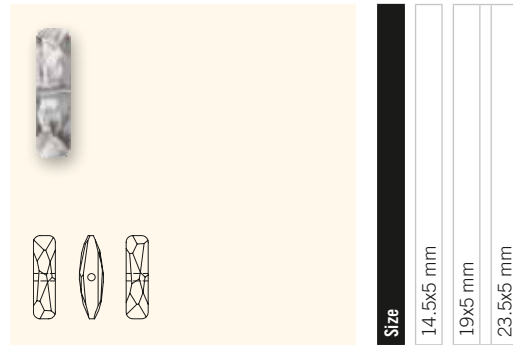
Color		3 mm	4 mm	5 mm	6 mm	8 mm	10 mm
	Crystal Luminous Green (001 LUMG) <small>New!</small>	■	■	■	■	■	■
	Burgundy-Blue Zircon Blend (723) <small>New!</small>				■	■	■
	Rose Peach (262) <small>New!</small>	■	■	■	■	■	■
	Fern Green-Topaz Blend (724) <small>New!</small>		■	■	■	■	■

5525 Wave Bead New!



Color		19 mm	28 mm
	Crystal (001)	■	■
	Crystal AB (001 AB)	■	■
	Crystal Antique Pink (001 ANTP)	■	■
	Crystal Golden Shadow (001 GSHA)	■	■
	Crystal Luminous Green (001 LUMG)	■	■
	Crystal Red Magma (001 REDM)	■	■
	Crystal Silver Night (001 SINI)	■	■
	Jet (280)	■	■
	Amethyst (204)	■	■
	Aquamarine (202)	■	■
	Denim Blue (266)	■	■

5534 Column Bead (one hole) New!

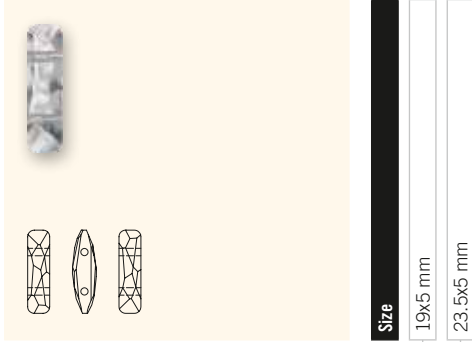


Color		14.5x5 mm	19x5 mm	23.5x5 mm
	Crystal (001)	■	■	■
	Crystal AB (001 AB)	■	■	■
	Crystal Golden Shadow (001 GSHA)	■	■	■
	Crystal Luminous Green (001 LUMG)	■	■	■
	Crystal Red Magma (001 REDM)	■	■	■
	Crystal Silver Shade (001 SSHA)	■	■	■
	Jet (280)	■	■	■

* For details about the „protective layer“ please refer to page 54.

Beads

5535 Column Bead (two holes) New!



Size
19x5 mm
23.5x5 mm

Color	19x5 mm	23.5x5 mm
Crystal (001)	■	■
Crystal AB (001 AB)	■	■
Crystal Golden Shadow (001 GSHA)	■	■
Crystal Luminous Green (001 LUMG)	■	■
Crystal Red Magma (001 REDM)	■	■
Crystal Silver Shade (001 SSHA)	■	■
Jet (280)	■	■
Amethyst (204)	■	■
Aquamarine (202)	■	■
Black Diamond (215)	■	■
Indicolite (379)	■	■
Light Amethyst (212)	■	■
Light Colorado Topaz (246)	■	■
Light Topaz (226)	■	■
Peridot (214)	■	■
Provence Lavender (283)	■	■
Rosaline (508)	■	■
Smoked Topaz (220)	■	■

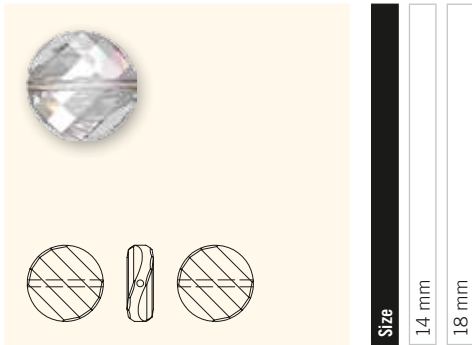
5601



Size
4 mm
6 mm
8 mm

Color	4 mm	6 mm	8 mm
Crystal Luminous Green B (001 LUMGB) <small>New!</small>	■	■	■
Rose Peach (262) <small>New!</small>	■	■	■

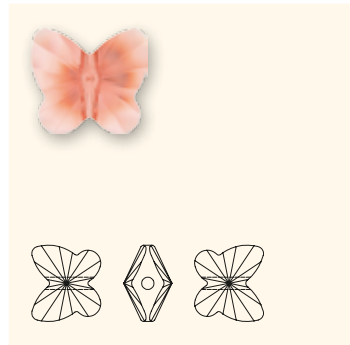
5621 Twist Bead



Size
14 mm
18 mm

Color	14 mm	18 mm
Crystal Comet Argent Light V P (001 CAL V)* <small>New!</small>	■	■
Crystal Luminous Green (001 LUMG) <small>New!</small>	■	■
Crystal Vitrail Medium P (001 VM)* <small>New!</small>	■	■

5754 Butterfly Bead



Size
6 mm
8 mm
10 mm

Color	6 mm	8 mm	10 mm
Rose Peach (262) <small>New!</small>	■	■	■

* For details about the „protective layer“ please refer to page 54.

Crystal Mesh Balls

<<<

The Crystal Mesh Ball is a very versatile new product that features a perfect combination of a Crystal Pearl covered with sparkling Crystal Mesh. The broad color range of the Crystal Mesh Ball enables multiple options, as for example vintage, romantic, glamorous, oriental, baroque, opulent, or modern looks.

The Crystal Mesh Ball is supplied threaded or with one jump ring. On special request, it can also be supplied with two jump rings – thus offering a wide array of application possibilities. With the virtue of its top quality, the variety of colors and application opportunities, and the attractive weight, SWAROVSKI ELEMENTS offers another eye-catching and high-level product.

Article Explanation

40 512 ^{New!}



S 12 mm	
M 12 PCS	100%

40 512	S	M	100%
Article Number	Size	Minimum Order Quantity in pieces (PCS)	Documentation size in %

Explanation “Color Combinations”

All mentioned color combinations are preestablished in terms of

- Crystal color
- Crystal Pearl color
- Casing color

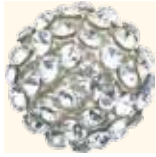
and not modifiable. Within the available combinations you can choose from two different ring configurations.

For ordering Crystal Mesh Balls please follow the ordering example systematic below. Although there are preestablished color combinations, all single elements (crystal color, Crystal Pearl color, casing color) need to be indicated.

Ordering Example & Product Variety Explanation

40 512	082	001	001 650	0
Article number	Color of casing	Color of crystals	Color of Crystal Pearl	Ring configuration
		Please see the respective product matrix for all available code reference	Please see the respective product matrix for all available code reference	0 no jump ring 1 with 1 jump ring

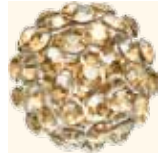
Available Crystal Mesh Balls Colors



Crystal F (001)



Crystal Aurore Boreale F (001 AB)



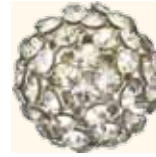
Crystal Golden Shadow F (001 GSHA)



Crystal Red Magma F (001 REDM)



Crystal Silver Night (001 SINI)



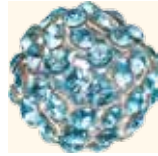
Crystal Silver Shade F (001 SSHA)



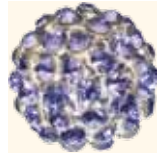
Jet (280)



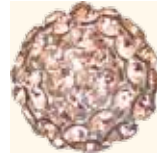
Jet Hematite (280 HEM)



Aquamarine F (202)



Tanzanite F (539)



Vintage Rose F (319)

40 512 ^{New!}



S	12 mm	
M	12 PCS	100%

40 515 ^{New!}



S	15 mm	
M	12 PCS	100%

40 519 ^{New!}



S	19 mm	
M	6 PCS	100%

40 512
40 515
40 519

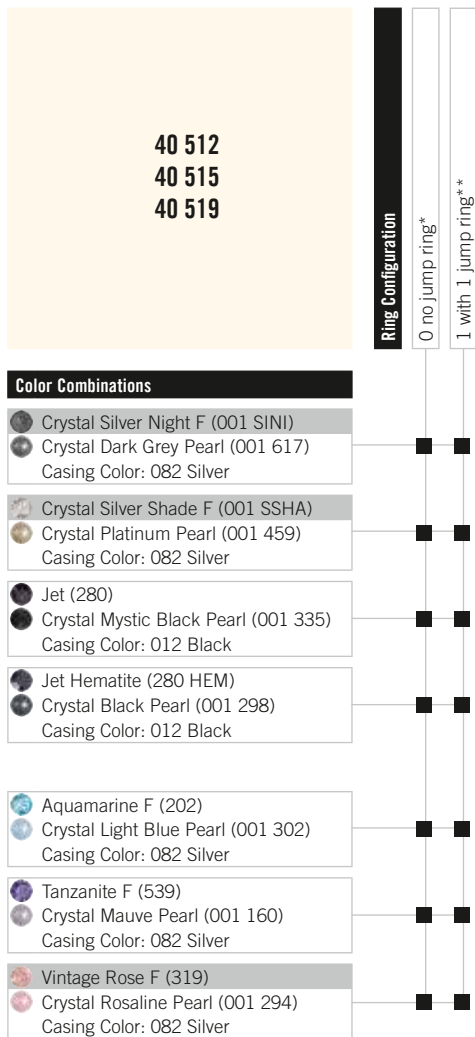
Ring Configuration

Color Combinations

- Crystal F (001)
 Crystal White Pearl (001 650)
 Casing Color: 082 Silver
- Crystal AB F (001 AB)
 Crystal White Pearl (001 650)
 Casing Color: 082 Silver
- Crystal Golden Shadow F (001 GSHA)
 Crystal Vintage Gold Pearl (001 651)
 Casing Color: 082 Silver
- Crystal Red Magma F (001 REDM)
 Crystal Copper Pearl (001 159)
 Casing Color: 081 Gold

* The used thread enables a comfortable identification of the hole position and is not meant to be used for further application.

** The color of the jump ring is preestablished and can be seen in the article number. On special request the Crystal Mesh Ball can also be supplied with 2 jump rings.



Advice on Application

The Crystal Mesh Ball can be easily applied by hand. Depending on respective ring configuration (0 no jump ring/1 with 1 jump ring) the following application techniques can be used: sewing, beading, threading or wire working. The following list comprises a selection of suitable aids: headpin, eye pin, wire thread, coated wire, nylon thread, synthetic thread (50–60 Nm threads are most suitable due to their abrasion resistance). Monofilament and pure cotton yarns are not recommended due to their limited abrasion resistance. Protective plastic spacer rings (art. 7800) can be useful if Crystal Mesh Balls are applied next to each other.







The thickness of the thread must be chosen according to the respective material and design. We strongly recommend carrying out tests with the original material in order to ensure the correct thickness of thread and to establish the best choice of application aids.

Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS and WWW.CREATE-YOUR-STYLE.COM for detailed information on the application.

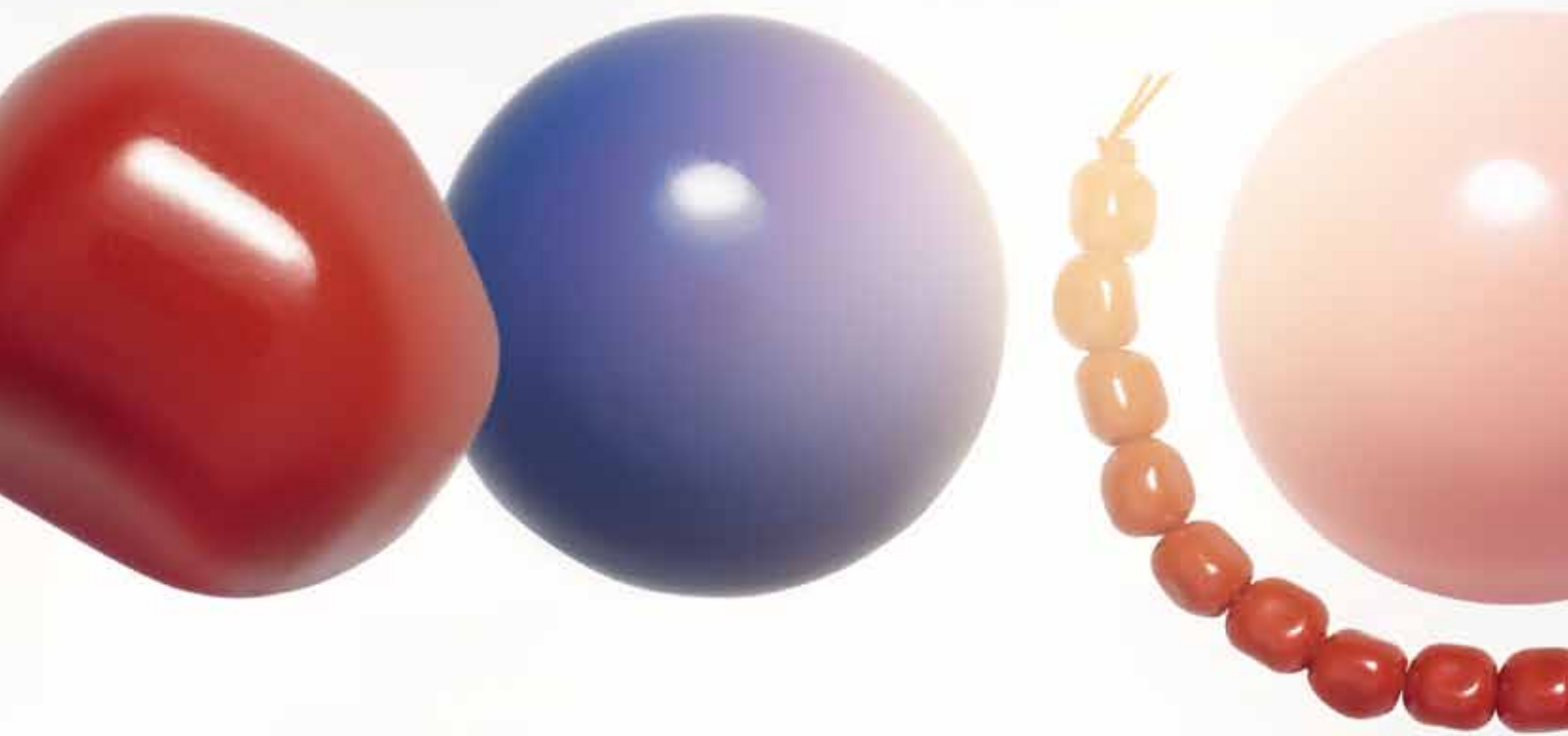
* The used thread enables a comfortable identification of the hole position and is not meant to be used for further application.

** The color of the jump ring is preestablished and can be seen in the article number. On special request the Crystal Mesh Ball can also be supplied with 2 jump rings.

Care Instructions

						
GENERAL RECOMMENDATIONS	Turn inside out and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
			To protect the crystals as much as possible, the use of a soft wash bag is recommended.	Do not iron directly over the crystals.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.	
CRYSTAL MESH BALL	✓	✓	✓	✓	✓	✓





THE NEW CRYSTAL PEARLS COLOR RANGE – *gemcolors*

SWAROVSKI ELEMENTS launches an extensive color package of the seven new Crystal Pearls Gemcolors as a reproduction of natural opaque gemstones. This new look, natural & ethnic, and at the same time sophisticated, enables unlimited combination possibilities and is the ideal match for playful and colorful designs.

The new Crystal Pearls Color Range – Gemcolors



Concept

Launching an extensive package of the new Gemcolors, SWAROVSKI ELEMENTS introduces a new look for Crystal Pearls. Polished and shiny, these colors have the finest opaque gemstones - such as Lapis Lazuli, Turquoise, Jade, Coral and Ivory as natural counterparts. As from now there will be two color lines. The classic Crystal Pearls colors for perfect replicas of genuine pearls and the new Crystal Pearls Gemcolors that will emulate natural opaque gemstones. Gemcolors will also be available for Cabochon Hotfix, Crystal Pearl Buttons and Crystal Pearl Rivets.*

New look

The new Crystal Pearls Gemcolors present a new look for natural opaque gemstones, which offer unlimited combination possibilities with the colorful loose crystal elements product assortment.

Product Characteristics

- Extremely shiny surface - no luster.
- Clear opaque colors that imitate gemstones of the finest quality.
- Same size and product range as Crystal Pearls colors.
- Same price level as Crystal Pearls colors.
- Comprehensive color assortment.
- Compatible with the existing color range of the crystal elements assortment and Crystal Pearls.

Assortment

The color range of Crystal Pearls Gemcolors consists of the two existing colors and seven new Gemcolors.



5810 Crystal Round Pearl

	Size	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm
Gemcolor								
Crystal Coral Pearl (001 816)	New!	■	■	■	■	■	■	■
Crystal Dark Lapis Pearl (001 719)	New!	■	■	■	■	■	■	■
Crystal Ivory Pearl (001 708)	New!	■	■	■	■	■	■	■
Crystal Jade Pearl (001 715)	New!	■	■	■	■	■	■	■
Crystal Lapis Pearl (001 717)	New!	■	■	■	■	■	■	■
Crystal Mystic Black Pearl (001 335)	New!	■	■	■	■	■	■	■
Crystal Pink Coral Pearl (001 716)	New!	■	■	■	■	■	■	■
Crystal Red Coral Pearl (001 718)	New!	■	■	■	■	■	■	■
Crystal Turquoise Pearl (001 709)	New!	■	■	■	■	■	■	■

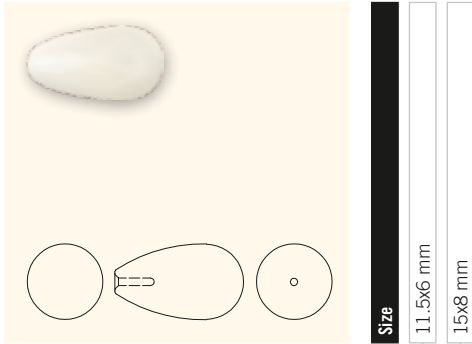
5811 Crystal Pearl (large hole)

	Size	10 mm	12 mm	14 mm	16 mm
Gemcolor					
Crystal Coral Pearl (001 816)	New!	■	■	■	■
Crystal Dark Lapis Pearl (001 719)	New!	■	■	■	■
Crystal Ivory Pearl (001 708)	New!	■	■	■	■
Crystal Jade Pearl (001 715)	New!	■	■	■	■
Crystal Lapis Pearl (001 717)	New!	■	■	■	■
Crystal Mystic Black Pearl (001 335)	New!	■	■	■	■
Crystal Pink Coral Pearl (001 716)	New!	■	■	■	■
Crystal Red Coral Pearl (001 718)	New!	■	■	■	■
Crystal Turquoise Pearl (001 709)	New!	■	■	■	■

* For Cabochons Hotfix please refer to page 22.
 For Crystal Pearl Buttons please refer to page 93.
 For Crystal Pearl Rivets please refer to page 90.

Crystal Pearls

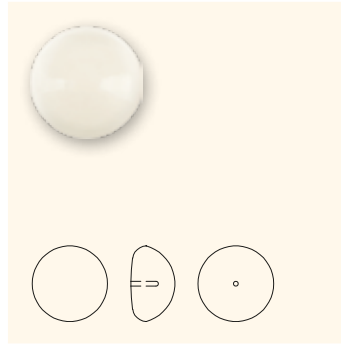
5816



Size	11.5x6 mm	15x8 mm
------	-----------	---------

Gemcolor	
Crystal Coral Pearl (001 816)	■ ■
Crystal Dark Lapis Pearl (001 719)	■ ■
Crystal Ivory Pearl (001 708)	■ ■
Crystal Jade Pearl (001 715)	■ ■
Crystal Lapis Pearl (001 717)	■ ■
Crystal Mystic Black Pearl (001 335)	■ ■
Crystal Pink Coral Pearl (001 716)	■ ■
Crystal Red Coral Pearl (001 718)	■ ■
Crystal Turquoise Pearl (001 709)	■ ■

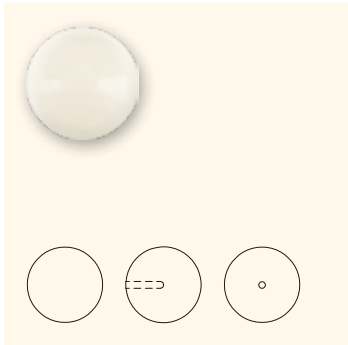
5817



Size	6 mm	8 mm	10 mm	16 mm
------	------	------	-------	-------

Gemcolor	
Crystal Coral Pearl (001 816)	■ ■ ■ ■
Crystal Dark Lapis Pearl (001 719)	■ ■ ■ ■
Crystal Ivory Pearl (001 708)	■ ■ ■ ■
Crystal Jade Pearl (001 715)	■ ■ ■ ■
Crystal Lapis Pearl (001 717)	■ ■ ■ ■
Crystal Mystic Black Pearl (001 335)	■ ■ ■ ■
Crystal Pink Coral Pearl (001 716)	■ ■ ■ ■
Crystal Red Coral Pearl (001 718)	■ ■ ■ ■
Crystal Turquoise Pearl (001 709)	■ ■ ■ ■

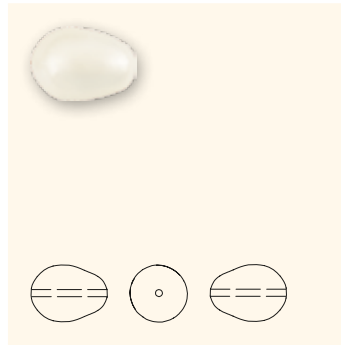
5818



Size	4 mm	6 mm	8 mm	10 mm	12 mm
------	------	------	------	-------	-------

Gemcolor	
Crystal Coral Pearl (001 816)	■ ■ ■ ■ ■
Crystal Dark Lapis Pearl (001 719)	■ ■ ■ ■ ■
Crystal Ivory Pearl (001 708)	■ ■ ■ ■ ■
Crystal Jade Pearl (001 715)	■ ■ ■ ■ ■
Crystal Lapis Pearl (001 717)	■ ■ ■ ■ ■
Crystal Mystic Black Pearl (001 335)	■ ■ ■ ■ ■
Crystal Pink Coral Pearl (001 716)	■ ■ ■ ■ ■
Crystal Red Coral Pearl (001 718)	■ ■ ■ ■ ■
Crystal Turquoise Pearl (001 709)	■ ■ ■ ■ ■

5821 Crystal Pear-shaped Pearl

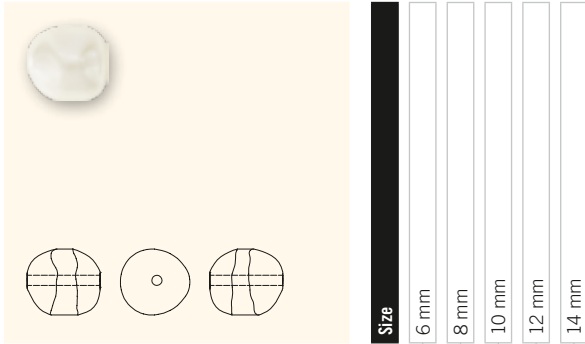


Size	11x8 mm
------	---------

Gemcolor	
Crystal Coral Pearl (001 816)	■ ■
Crystal Dark Lapis Pearl (001 719)	■ ■
Crystal Ivory Pearl (001 708)	■ ■
Crystal Jade Pearl (001 715)	■ ■
Crystal Lapis Pearl (001 717)	■ ■
Crystal Mystic Black Pearl (001 335)	■ ■
Crystal Pink Coral Pearl (001 716)	■ ■
Crystal Red Coral Pearl (001 718)	■ ■
Crystal Turquoise Pearl (001 709)	■ ■

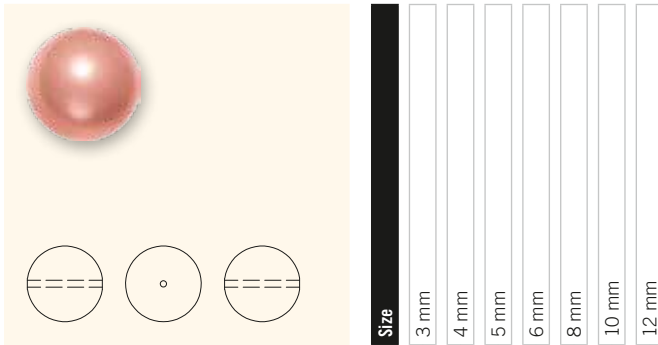
Crystal Pearls

5840 Crystal Baroque Pearl



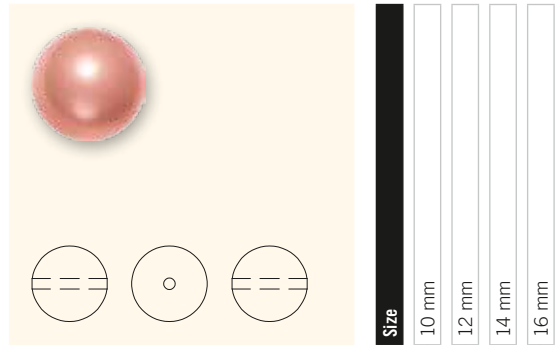
Gemcolor		Size	6 mm	8 mm	10 mm	12 mm	14 mm
	Crystal Dark Lapis Pearl (001 719)	New!	■	■	■	■	■
	Crystal Ivory Pearl (001 708)	New!	■	■	■	■	■
	Crystal Jade Pearl (001 715)	New!	■	■	■	■	■
	Crystal Lapis Pearl (001 717)	New!	■	■	■	■	■
	Crystal Mystic Black Pearl (001 335)	New!	■	■	■	■	■
	Crystal Pink Coral Pearl (001 716)	New!	■	■	■	■	■
	Crystal Red Coral Pearl (001 718)	New!	■	■	■	■	■
	Crystal Turquoise Pearl (001 709)	New!	■	■	■	■	■

5810 Crystal Round Pearl



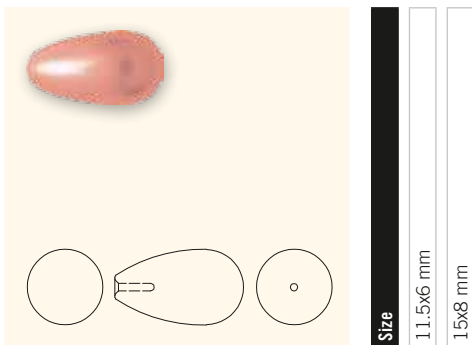
Color		Size	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm
	Crystal Rose Peach Pearl (001 674)	New!	■	■	■	■	■	■	■

5811 Crystal Pearl (large hole)



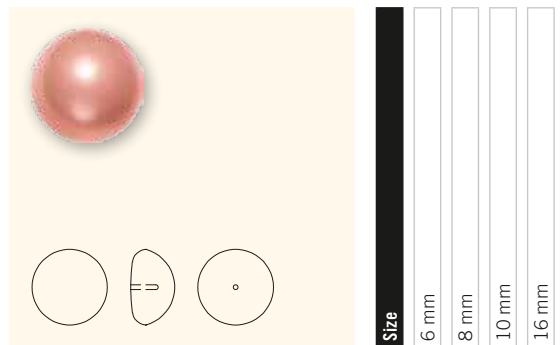
Color		Size	10 mm	12 mm	14 mm	16 mm
	Crystal Rose Peach Pearl (001 674)	New!	■	■	■	■

5816



Color		Size	11.5x6 mm	15x8 mm
	Crystal Rose Peach Pearl (001 674)	New!	■	■

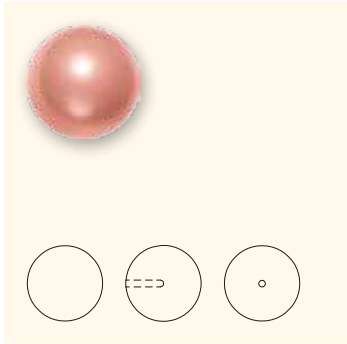
5817



Color		Size	6 mm	8 mm	10 mm	16 mm
	Crystal Rose Peach Pearl (001 674)	New!	■	■	■	■

Crystal Pearls

5818



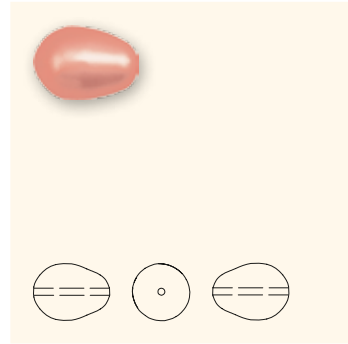
Size	5 mm	6 mm	8 mm	10 mm	12 mm
------	------	------	------	-------	-------

Color

- Crystal Lavender Pearl (001 524)
- Crystal Light Gold Pearl (001 539)
- Crystal Petrol Pearl (001 600)
- Crystal Platinum Pearl (001 459)
- Crystal Rose Peach Pearl (001 674)
- Crystal Vintage Gold Pearl (001 651)

				New	New
				New	New
		New		New	New
				New	New
New				New	New
				New	New
				New	New

5821 Crystal Pear-shaped Pearl



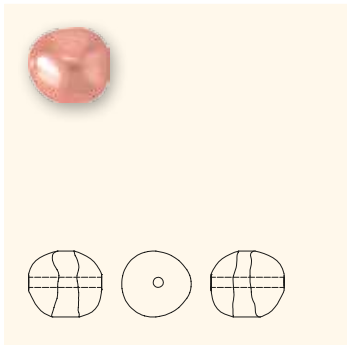
Size	11x8 mm
------	---------

Color

- Crystal Rose Peach Pearl (001 674)

New

5840 Crystal Baroque Pearl



Size	6 mm	8 mm	10 mm	12 mm	14 mm
------	------	------	-------	-------	-------

Color

- Crystal Rose Peach Pearl (001 674)

New					
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Pendants

Special effects with protective layer „P“ on Pendants and Beads

<<<

In September 2010 Swarovski successfully launched the effects Crystal Bermuda Blue and Crystal Tabac with protective layer “P”. Now the assortment is extended to the effects Crystal Comet Argent Light and Crystal Vitrail Medium with protective layer.

Protective layer is a lacquer system that is applied over the effects. This lacquer is designed to protect the effects from scratches, fingerprints and other damage and also helps to prevent moisture that can lead to corrosion (e.g. from perspiration) penetrating into the effect layer when jewelry is designed to incorporate Crystal Stones that are not set in casings/settings.

Available Colors



Crystal Comet Argent Light V P *New!*



Crystal Vitrail Medium P *New!*

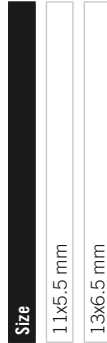


Crystal Bermuda Blue P



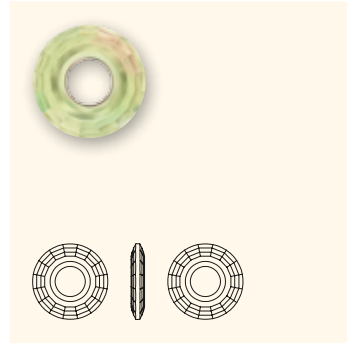
Crystal Tabac P

6010 Briolette Pendant



Color	
Crystal Luminous Green (001 LUMG) <i>New!</i>	<input type="checkbox"/>
Burgundy-Blue Zircon Blend (723) <i>New!</i>	<input type="checkbox"/>
Rose Peach (262) <i>New!</i>	<input type="checkbox"/>
Fern Green-Topaz Blend (724) <i>New!</i>	<input type="checkbox"/>

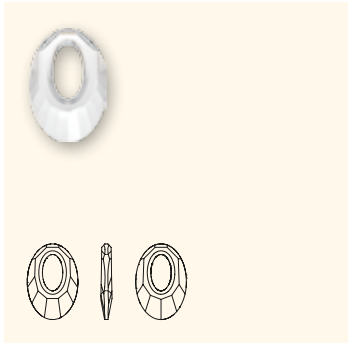
6039 Disk Pendant



Color	
Crystal Luminous Green (001 LUMG) <i>New!</i>	<input type="checkbox"/>

Pendants


6040 Helios Pendant



Color	20 mm	30 mm	40 mm
Crystal Comet Argent Light V P (001 CAL V)*	■	■	■
Crystal Luminous Green (001 LUMG)	■	■	■
Crystal Vitrail Medium P (001 VM)*	■	■	■

New!

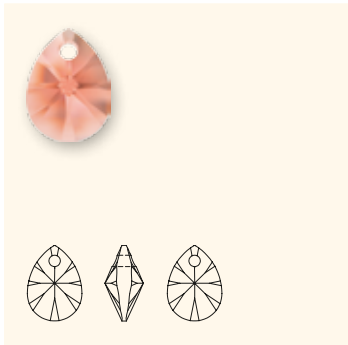
6106 Pear-shaped Pendant



Color	16 mm	22 mm	28 mm
Crystal Luminous Green (001 LUMG)	■	■	■
Burgundy-Blue Zircon Blend (723)	■	■	■
Fern Green-Topaz Blend (724)	■	■	■

New!

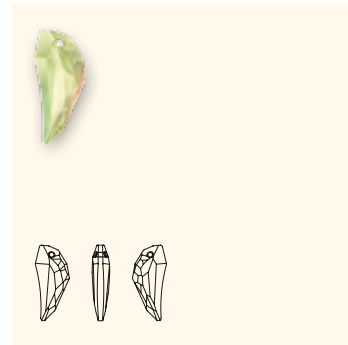
6128 XILION Mini Pear Pendant



Color	8 mm	10 mm	12 mm
Rose Peach (262)	■	■	■

New!

6150 Pegasus Pendant



Color	30 mm	50 mm
Crystal Luminous Green (001 LUMG)	■	■


New!

6191 Divine Rock Pendant



Color	19 mm	27 mm
Crystal Luminous Green (001 LUMG)	■	■

6228 XILION Heart Pendant



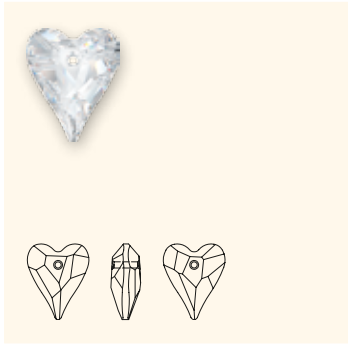
Color	10.3x10 mm	14.4x14 mm	18x17.5 mm	28 mm
Crystal Luminous Green (001 LUMG)	■	■	■	■
Rose Peach (262)	■	■	■	■

New!

* For details about the „protective layer“ please refer to page 54.

Pendants


6240 Wild Heart Pendant



Color	12 mm	17 mm	27 mm
Crystal Comet Argent Light V P (001 CAL V)*		■	■
Crystal Luminous Green (001 LUMG)	■	■	■
Crystal Vitrail Medium P (001 VM)*		■	■

Size: 12 mm, 17 mm, 27 mm

6261 Devoted 2 U Heart



Color	17 mm	27 mm	36 mm
Crystal Bermuda Blue P (001 BBL)*			■
Crystal Comet Argent Light V P (001 CAL V)*	■	■	■
Crystal Vitrail Medium P (001 VM)*	■	■	■

Size: 17 mm, 27 mm, 36 mm

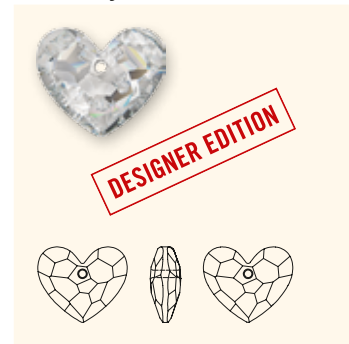
6263 Forever 1 Heart



Color	36 mm
Crystal Bermuda Blue P (001 BBL)*	■

Size: 36 mm

6264 Truly in Love Heart



Color	28 mm	36 mm
Crystal Bermuda Blue P (001 BBL)*	■	■

Size: 28 mm, 36 mm

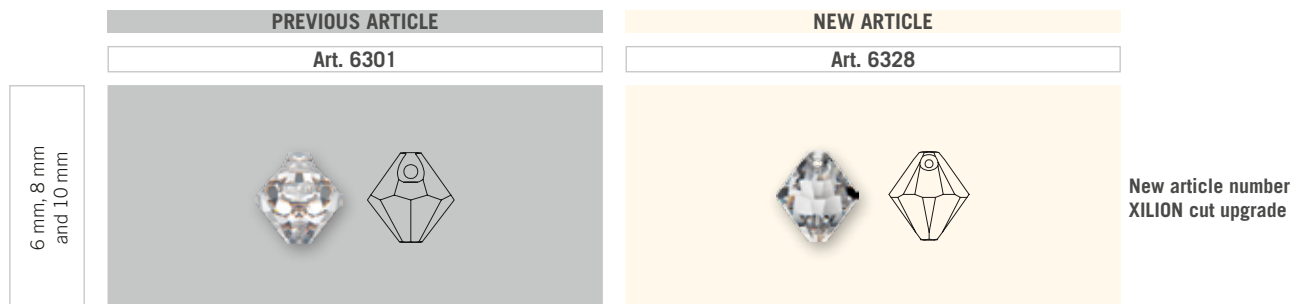
* For details about the „protective layer“ please refer to page 54.

6328 XILION Bi-Cone Pendant Article Explanation

<<<

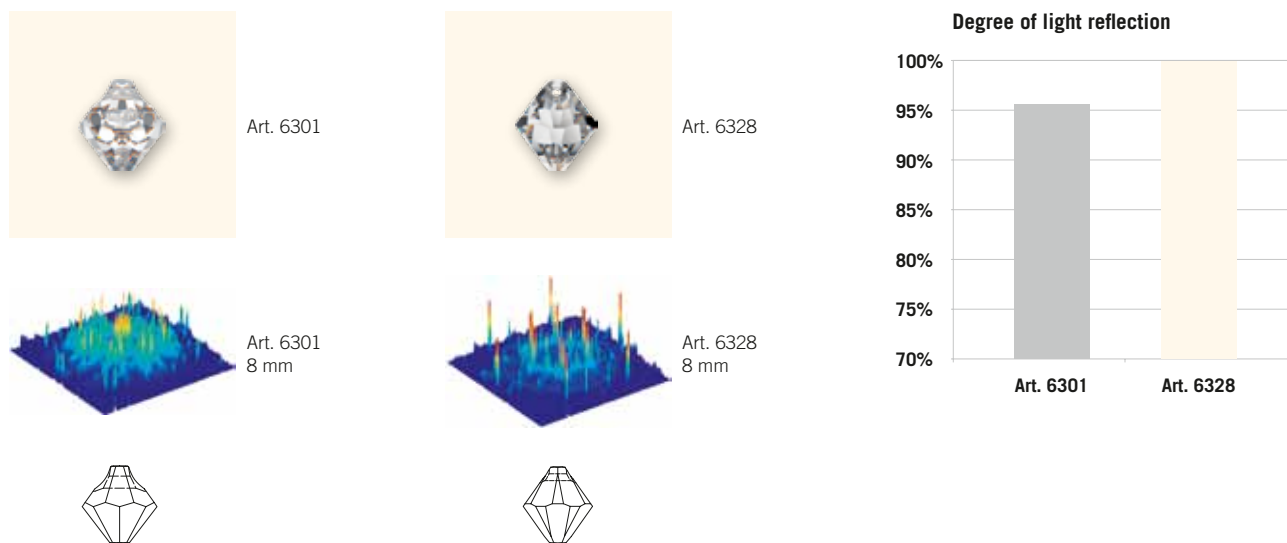
Unique XILION brilliance and differentiated cut

After the successful implementation of the XILION cut in various product groups, the decision was made to extend the XILION family and improve the existing art. 6301 Pendant. SWAROVSKI ELEMENTS customers will benefit from the unique XILION brilliance, which creates a clear differentiation between SWAROVSKI ELEMENTS products and those of our competitors. Introducing the XILION cut further strengthens Swarovski's position as an innovation leader. The existing art. 6301 will be completely replaced by the new art. 6328 XILION Bi-Cone Pendant.



Brilliance that you can see and measure

When compared with art. 6301, the art. 6328 XILION Bi-Cone Pendant is a captivating crystal with distinct blazing luminosity that is generated by the increased reflection of individual points of light.



Bolder light reflection and intensified scintillation produce the optimal light distribution, which in turn results in the highly brilliant XILION look. The latest measuring and lighting techniques have been used to develop art. 6328 XILION Bi-Cone Pendant and also to prove its inimitable brilliance.

Product Characteristics

Advantages art. 6328 XILION Bi-Cone Pendant:

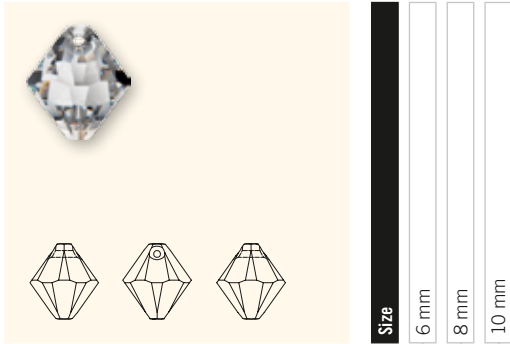
- The sophisticated XILION cut results in unmatched brilliance.
- The complex faceting imitates the look and luminosity of a multi-layered cut.
- The clearly differentiated cut stands out from all competitor products on the market.
- Patent protected XILION cut by Swarovski.
- The increase number of facets enhances the appearance of the shape.
- Same price level as art. 6301.

Guaranteed distinctive features:

- Perfect geometry and highest precision cut result in harmonious and brilliant designs.
- Lowest reject rates in the industry.

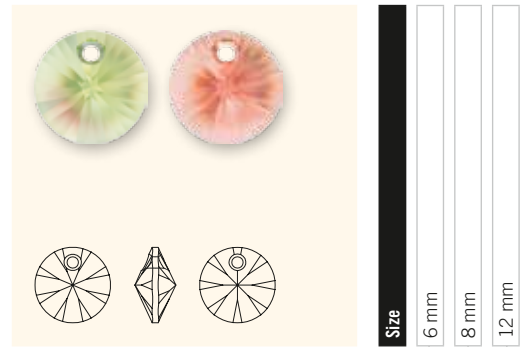
Pendants

6328 XILION Bi-Cone Pendant New!



Color		6 mm	8 mm	10 mm
Crystal (001)		■	■	■
Crystal AB (001 AB)		■	■	■
Crystal Copper (001 COP)		■	■	■
Crystal Golden Shadow (001 GSHA)		■	■	■
Crystal Red Magma (001 REDM)		■	■	■
Crystal Silver Shade (001 SSHA)		■	■	■
Jet (280)		■	■	
Amethyst (204)		■	■	
Aquamarine (202)		■	■	
Black Diamond (215)		■	■	
Dark Indigo (288)		■	■	
Fern Green (291)		■	■	
Jonquil (213)		■	■	
Light Amethyst (212)		■	■	
Light Colorado Topaz (246)		■	■	
Light Rose (223)		■	■	
Light Sapphire (211)		■	■	
Peridot (214)		■	■	
Provence Lavender (283)		■	■	
Rose (209)		■	■	
Tanzanite (539)		■	■	
Violet (371)		■	■	

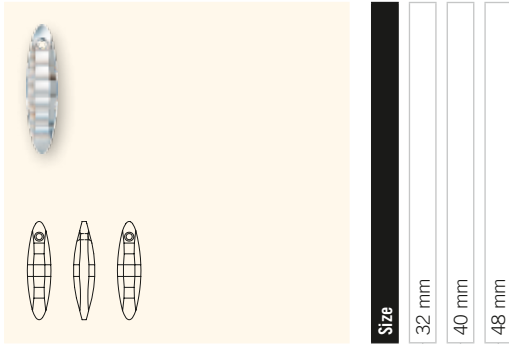
6428 XILION Pendant



Color		6 mm	8 mm	12 mm
Crystal Luminous Green (001 LUMG) <small>New!</small>		■	■	■
Rose Peach (262) <small>New!</small>		■	■	

Pendants

6470 Ellipse Pendant ^{New!}

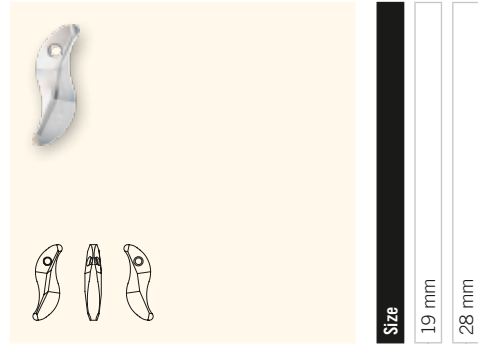


Size
32 mm
40 mm
48 mm

Color

Crystal (001)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal AB (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Golden Shadow (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Red Magma (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Satin (001 SAT)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Shade (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Aquamarine (202)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light Amethyst (212)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light Colorado Topaz (246)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Olivine (228)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

6525 Wave Pendant ^{New!}

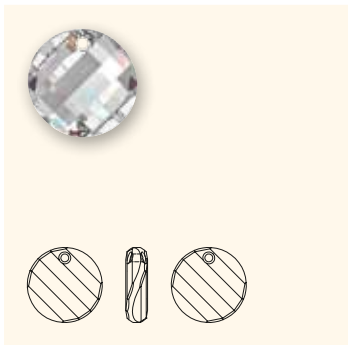


Size
19 mm
28 mm

Color

Crystal (001)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal AB (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Antique Pink (001 ANTP)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Golden Shadow (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Luminous Green (001 LUMG)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Red Magma (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Night (001 SINI)	<input type="checkbox"/>	<input type="checkbox"/>
Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
Amethyst (204)	<input type="checkbox"/>	<input type="checkbox"/>
Aquamarine (202)	<input type="checkbox"/>	<input type="checkbox"/>
Denim Blue (266)	<input type="checkbox"/>	<input type="checkbox"/>

6621 Twist Pendant



Size
18 mm
28 mm

Color

Crystal Comet Argent Light V P (001 CAL V)* ^{New!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Luminous Green (001 LUMG) ^{New!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Vitrail Medium P (001 VM)* ^{New!}	<input type="checkbox"/>	<input type="checkbox"/>

6656 Galactic Vertical Pendant



Size
19 mm
27 mm
39 mm

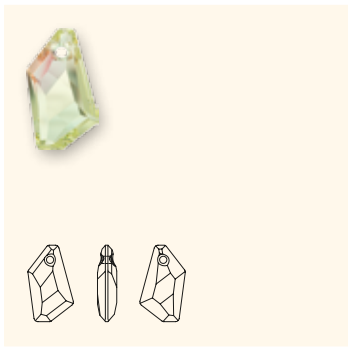
Color

Crystal Comet Argent Light V P (001 CAL V)* ^{New!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Luminous Green (001 LUMG) ^{New!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Vitrail Medium P (001 VM)* ^{New!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

* For details about the „protective layer“ please refer to page 54.

Pendants

6670 De-Art Pendant



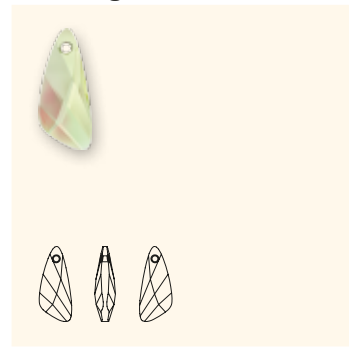
The product image shows a rectangular, faceted green crystal pendant. Below it are three line drawings: a top view, a side view, and a bottom view.

Size
18 mm
24 mm
50 mm

Color

Crystal Luminous Green (001 LUMG) New!

6690 Wing Pendant



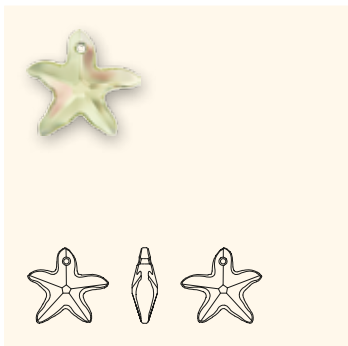
The product image shows a wing-shaped, faceted green crystal pendant. Below it are three line drawings: a top view, a side view, and a bottom view.

Size
23 mm
27 mm

Color

Crystal Luminous Green (001 LUMG) New!

6721 Starfish Pendant



The product image shows a five-pointed starfish-shaped, faceted green crystal pendant. Below it are three line drawings: a top view, a side view, and a bottom view.

Size
16 mm
20 mm
28 mm

Color

Crystal Luminous Green (001 LUMG) New!

Product Details Crystal Stones

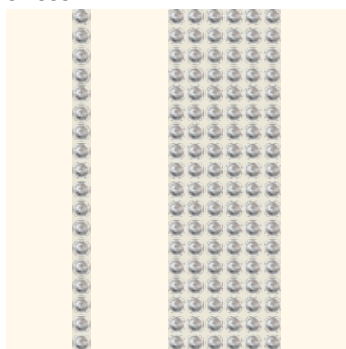
Article Size	Foiling	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
2788				
8 mm	M HF	288	7.568	16.692
10 mm	M HF	216	10.580	33.385
14 mm	M HF	144	17.055	40.643
2788				
8 mm	F	288	7.568	16.692
10 mm	F	216	10.580	33.385
14 mm	F	144	17.055	40.643
2709				
10x6 mm	M HF	288	48.384	69.673
13x8 mm	M HF	144	49.594	67.980
3024				
23 mm	UF	36	78.896	93.774
32 mm	UF	30	138.600	163.044
4855				
8x5 mm	F	144	23.100	30.361
10x6 mm	F	144	41.126	63.262
13x8 mm	F	96	58.867	80.156
4789				
14 mm	F	72	84.672	108.501
23 mm	F	32	158.592	189.504
29 mm	F	18	179.928	204.029
4748				
5 mm	F	720	60.480	67.738
10 mm	F	288	164.459	203.213
4747				
5 mm	F	720	33.600	41.731
5525				
19 mm	UF	72	30.240	53.767
28 mm	UF	36	48.384	78.382
5534				
14.5x5 mm	UF	108	76.296	90.176
19x5 mm	UF	72	57.456	81.708
23.5x5 m	UF	48	54.150	74.915
5535				
19x5 mm	UF	72	60.480	81.708
23.5x5mm	UF	48	54.674	75.519
6525				
19 mm	UF	72	30.240	56.428
28 mm	UF	36	50.198	76.870
6470				
32 mm	UF	36	82.767	97.705
40 mm	UF	18	84.370	109.817
48 mm	UF	12	96.032	123.581

Article Explanation

<<<

Crystaltext-it Bandings are Crystaltext Bandings with transparent base material and with a ready-to-use adhesive. For detailed information on the upgrade to art. 2038 XILION Rose Hotfix please refer to page 18.

62 000



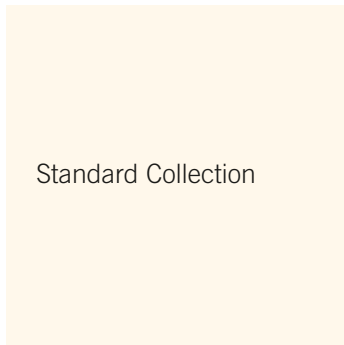
R	001-057
SS	SS 6 (2038)
M	10 M
	100%

62 000	R	SS	M	100%
Article number	This article is available in 1-57 rows.	Stone size	Minimum Order Quantity in metres (M)	Documentation size in %

Ordering Example & Product Variety Explanation

<<<

62 000	006	I010	001
Article number	3-digit code for number of rows	Type and color of base material I It version 010 Transparent	Color of crystals Please see the respective product matrix for all available code references.



85 102



C	I010-001
E	PP9
S	~23x14
M	135 PCS 100%

85 123



C	I010-379/001DOR/280
E	PP9/PP9/PP9
S	~49x53
M	30 PCS 70%

85 126



C	I010-001AB
E	PP9
S	~44x17
M	54 PCS 80%

New Exclusive Colors for art. 2038 XILION Rose

Crystal Luminous Green A HF (001 LUMG)
 Rose Peach A HF (262)

Available in the following sizes:

SS 6, SS 8, SS 10, SS 12, SS 16, SS 20, SS 34

New Exclusive Colors for Diamonds

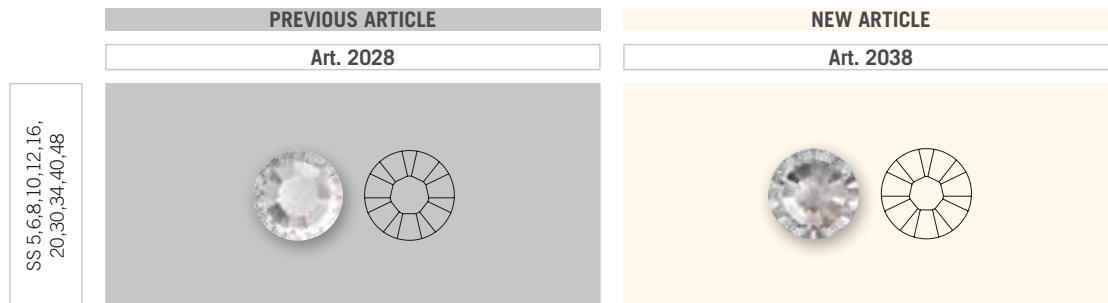
Crystal Luminous Green (001 LUMG)
 Rose Peach (262)

Upgrade Transfers



The existing art. 2028 XILION Rose will be upgraded by the new art. 2038 XILION Rose Hotfix for use in the complete Transfer assortment. The integration of the new art. 2038 XILION Rose Hotfix results in Transfer designs having an even more powerful light reflection and intensified luminosity. Creations will also achieve a warmer and brighter look with intensified and livelier colors.

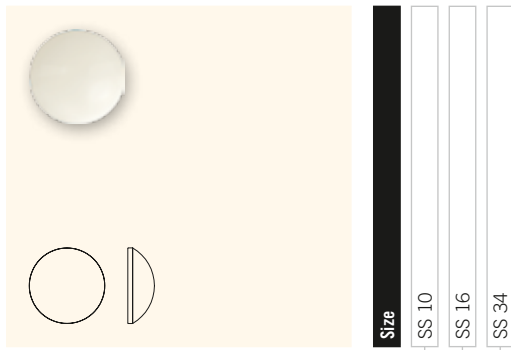
The art. 2038 XILION Rose Hotfix will be offered in the same stone sizes as the existing Transfer assortment.



Transfers

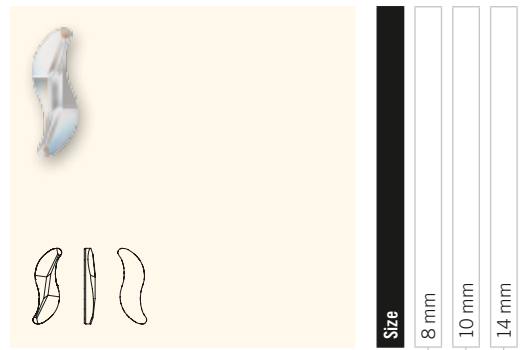
New exclusive Crystal Pearls for Transfers:

2080/4 Cabochon



Color	SS 10	SS 16	SS 34
Crystal Jade Pearl M HF (001 715) <small>New!</small>	■	■	■
Crystal Lapis Pearl M HF (001 717) <small>New!</small>	■	■	■
Crystal Pink Coral Pearl M HF (001 716) <small>New!</small>	■	■	■
Crystal Red Coral Pearl M HF (001 718) <small>New!</small>	■	■	■
Crystal Turquoise Pearl M HF (001 709) <small>New!</small>	■	■	■

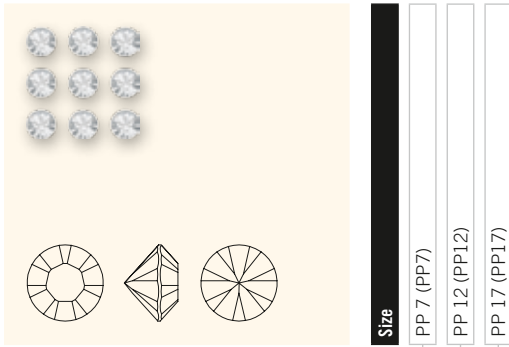
2788 Wave Flat Back New!



Color	8 mm	10 mm	14 mm
Crystal M HF (001)	■	■	■
Crystal AB M HF (001 AB)	■	■	■
Crystal Antique Pink M HF (001 ANTP)	■	■	■
Crystal Golden Shadow M HF (001 GSHA)	■	■	■
Crystal Luminous Green M HF (001 LUMG)	■	■	■
Crystal Silver Night M HF (001 SINI)	■	■	■
Jet M HF (280)	■	■	■
Amethyst M HF (204)	■	■	■
Denim Blue M HF (266)	■	■	■
Rose Peach M HF (262)	■	■	■

Diamonds

1360



Color	PP 7 (PP7)	PP 12 (PP12)	PP 17 (PP17)
Crystal (001)	■	■	■
Crystal AB (001 AB)	■	■	■
Crystal Antique Pink (001 ANTP)	■	■	■
Crystal Copper (001 COP)	■	■	■
Crystal Metallic Blue (001 METBL)	■	■	■
Crystal Luminous Green (001 LUMG)	■	■	■
Crystal Silver Shade (001 SSHA)	■	■	■
Jet (280)	■	■	■
Amethyst (204)	■	■	■
Aquamarine (202)	■	■	■
Dark Indigo (288)	■	■	■
Denim Blue (266)	■	■	■
Emerald (205)	■	■	■
Fern Green (291)	■	■	■
Indian Pink (289)	■	■	■
Light Colorado Topaz (246)	■	■	■
Light Peach (362)	■	■	■
Light Rose (223)	■	■	■
Light Sapphire (211)	■	■	■
Light Siam (227)	■	■	■
Mocca (286)	■	■	■
Padparadscha (542)	■	■	■
Peridot (214)	■	■	■
Provence Lavender (283)	■	■	■
Rose Peach (262)	■	■	■
Sapphire (206)	■	■	■
Siam (208)	■	■	■
Smoked Topaz (220)	■	■	■
Sunflower (292)	■	■	■
Tanzanite (539)	■	■	■
Topaz (203)	■	■	■
Vintage Rose (319)	■	■	■

Applying Diamond Transfers on solid materials

The Hotfix glue was specially developed for use with textiles. Experience shows that Diamond Transfers can be also applied onto a range of solid materials by creating a cavity and using a standard heat press.

Where this application is unsuitable

- In baths & wellness areas, due to high temperature and moisture
- In contact with sweat, chlorine and other aggressive cleaning agents
- Outdoors

A Hotfix application onto solid materials is based on the same steps and criteria as those used for textile materials: preparation, application and finishing. Additional information necessary for this type of application is detailed below.

Cavity production/ types

Specific cavities need to be created when applying Diamond Transfers onto a carrier material with a solid surface. The cavity enables the transfer to be easily positioned and ensures a higher protection of the crystal against mechanical and chemical stress. These cavities can be produced by milling (e.g. with CNC machines).

For detailed information and instructions about cavity production/types please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS ("Gluing" chapter).

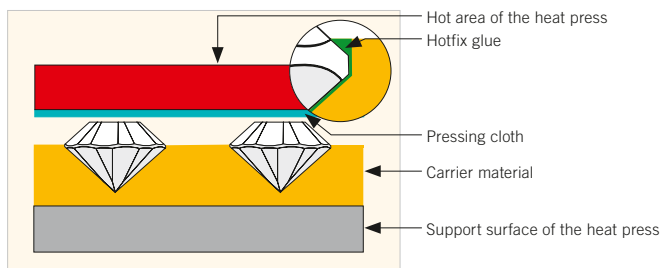
	CAVITY ANGLE	ADDITIONAL COUNTERSINK	TWIST/NC DRILL 90° DIAMETER
Art. 1360 PP 7	90°	0,10 mm	1,5 mm
Art. 1360 PP 12			2,0 mm
Art. 1360 PP 17			2,5 mm

Please contact your Swarovski sales office to provide you with the individual DXF file of your Diamond Transfer. This file is produced by Special Motif Service and includes position information (centre point of each Diamond) and can be read by standard CNC machines.

Hotfix application

Diamond Transfers can be easily applied using a standard heat press.

A Hotfix application of different stone sizes on one motif and using only one application step is not possible. In such a case the specific design must be divided into separate motives, which in turn must be applied separately, starting with the Diamond transfers that feature the smallest stone.



1. Before starting the application onto solid materials, it is necessary to carefully clean the heat area and support surface of the heat press while in off modus.
2. Clean cavities and carrier material using compressed air
3. Peel off the white protective film.
4. Place the Diamond Transfer in the desired position on the carrier material
5. Apply a small transfer foil underneath the Diamond Transfer to ensure that it can be easily removed after application.
6. Make sure to use the correct application aids: i.e. a cloth for pressing. In addition, carrier materials with a lacquer surface are particularly sensitive and may in fact take on the structure of the cloth in the process of applying heat. It is therefore advised to use an additional separating foil to prevent this from happening.
7. After setting the pressure, time and temperature, close and activate the heat press
8. After the application is finished, use a pressing cloth or heat resistant glove to apply additional pressure to the product
9. After a cooling phase of at least 10 min. the transparent film can be removed with the help of the small transfer foil.

Transfers

The following parameters should give you an overview about the possibilities of applying this product onto different carrier materials. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original carrier material.

RECOMMENDED APPLICATION SIDE



DIAMONDS

	Temperature/time required (in seconds)
	110°C*
	230°F
Medium density fiberboard (MDF)	120
Veneered wood fiberboard	120
Laminated wood fiberboard (HPL)	120
Solid hardwood	120

Pressure: as low as possible

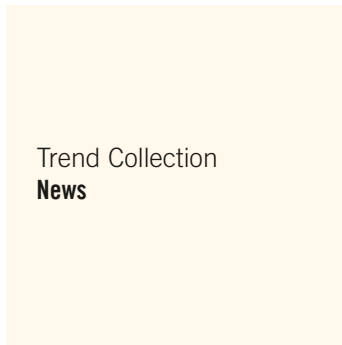
Aids: pressing cloth, transfer film, separating foil

*This temperature is sufficient for an application onto solid materials (not for textile materials!) otherwise the glue liquefies and may spread out from cavity.

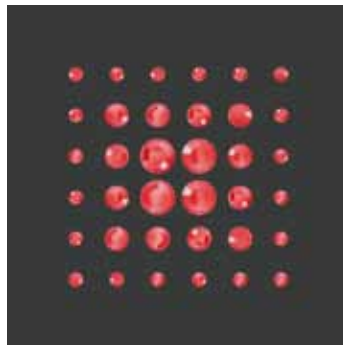
For detailed information and instructions about hotfix application please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS ("Hotfix application" chapter).

Care Instructions

A light layer of dust is most easily removed with a clean, dry, antistatic cloth. For heavier dirt, lukewarm water without any detergent can be used. Ideally you should use a damp and clean microfiber or thin, lint-free cotton cloth. Gently wipe each individual crystal and dry with a clean cloth. Please ensure that the surrounding material is not damaged when cleaning with a moist cloth.



12 871 01



C	262/262/262	
E	S6/S12/S20	
S	~29x29	
M	125 PCS	100%

12 872 03



C	001RCPRL/001PCPRL/001JAPRL/ 289/234/319/238	
E	P4/P4/P4/S10/S10/S10/S10	
S	~123x20	
M	42 PCS	35%



12 850 04



C	001WPL/001/001MOL/001TRAHFT/234	
E	P3/S5/S6/S10/S12	
S	~977x18 (55 SEG/ROW)	
M	7 ROWS	70%

12 851 04



C	092-279NAC/001/001/001/001/001/001	
E	M2-P3/CS8X5/CS5X2/CE8X4/S6/S8/S12	
S	~948x25 (26 SEG/ROW)	
M	6 ROWS	35%

12 852 04



C	279NAC/001WPL/001/001	
E	P3/P4/2037MM8/2037MM14	
S	~41x40	
M	68 PCS	75%

12 853 04



C	001WPL/279NAC/001AB/234	
E	P3/P4/S5/S10	
S	~59x59	
M	39 PCS	60%

12 854 04



C	279NAC/279NAC/001/001/001/001	
E	P3/P4/2037MM8/2037MM14/ 2037MM17/S6	
S	~128x193	
M	7 PCS	20%

12 855 04



C	001WPL/001/001AB/234/001MOL	
E	P3/S3/S5/S6/S10	
S	~180x96	
M	4 PCS	23%

12 856 04



C	001WPL/279NAC/001/001AB/234/001MOL	
E	P3/P4/S3/S5/S6/S10	
S	~179x98	
M	4 PCS	23%



12 857 06

C	001LUMG/001VOL/266/001METBL/215
E	S6/S8/S16/S20/S30
S	~81x107
M	16 PCS 35%

12 858 06

C	071-001/266/207/001METBL/288
E	MST-S3/S6/S6/S6/S6
S	~66x49
M	28 PCS 55%

12 859 06

C	096/092-001SSHA/215/001AB/215/001TRAHFT/001LUMG/213AB
E	M2/MST-CS3X3/2035MM6/S3/S3/S6/S10/S16
S	~62x64
M	21 PCS 60%

12 860 06

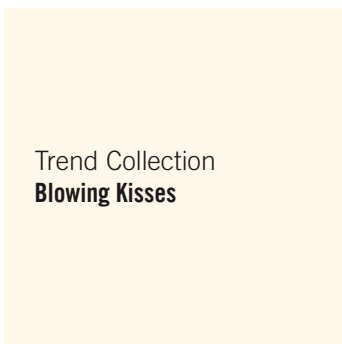
C	070/070-280HEM/001AB/266/001VOL/001MOL/280HEM
E	M3X3/MST-CS5X2/S5/S6/S6/S8/S10
S	~88x107
M	18 PCS 35%

12 861 06

C	092/070-001SSHA/001AB/001VOL/234/001TRAHFT/266/001METBL
E	M2/MST-CS3X3/S3/S6/S8/S8/S10/S20
S	~198x279
M	1 PCS 15%

12 862 06

C	280HEM
E	S34
S	~175x298
M	3 PCS 14%



12 873 08

C	001PCPRL/001RCPRL/262/362
E	P4/P7/S10/S10
S	~34x34
M	84 PCS 100%

12 874 08

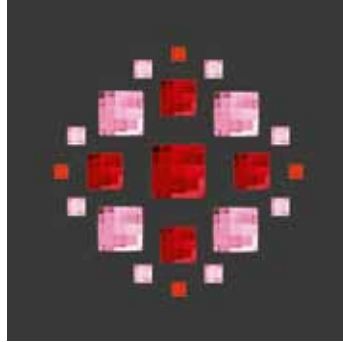
C	001RCPRL/262/262
E	P4/S6/S10
S	~26x26
M	162 PCS 100%

12 875 08



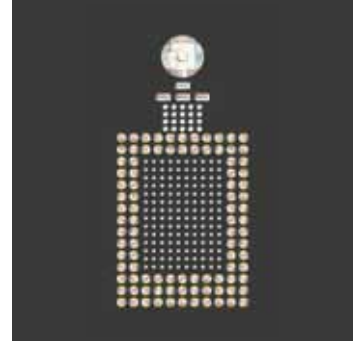
C 223/227/262
E S3/S5/S6
S ~18x18
M 180 PCS 100%

12 876 08



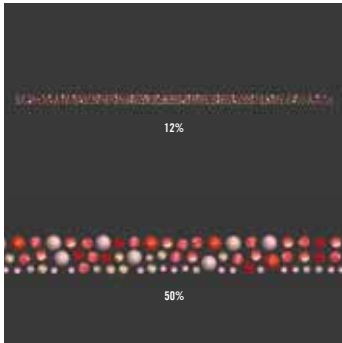
C 227/223/227/223/227
E CS3X3/CS4X4/2493MM8/2493MM10/
2493MM12
S ~55x55
M 45 PCS 60%

12 877 08



C 001AB/001/001/001/001/001TRAHFT
E CS5X2,5/CS5X2,5/2035MM14/S3/S6/S12
S ~43x90
M 20 PCS 40%

12 878 08



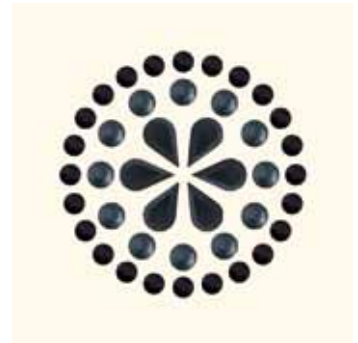
C 001PCPRL/001RCPRL/209/319/362/262/
227/542
E P4/P4/S6/S6/S8/S10/S10/S12
S ~349x10
M 18 PCS

12 879 08



C 280/280HEM/280/280HEM
E P3/P7/2037MM8/S16
S ~37x37
M 76 PCS 90%

12 880 08



C 280HEM/280HEM/280
E P4/CS8X5/S12
S ~36x36
M 80 PCS 90%

12 881 08



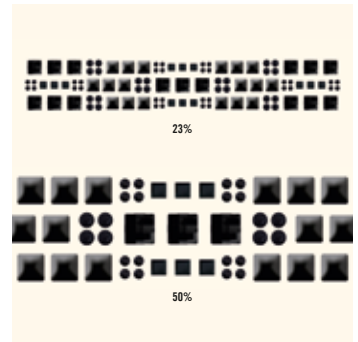
C 280/280HEM/280
E CS5X2/CS3X3/2035MM10
S ~31x31
M 115 PCS 100%

12 882 08



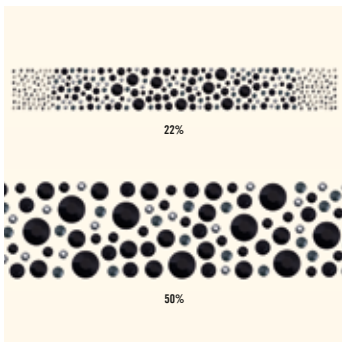
C 280/280HEM/280
E 2493MM8/S6/S8
S ~66x26
M 81 PCS 60%

12 883 08



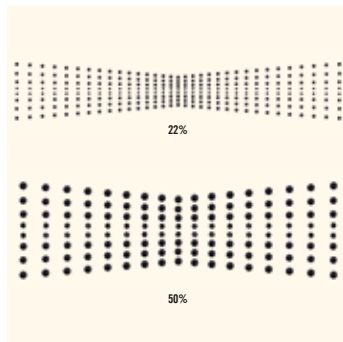
C 070-280/280/280/280
E M7X7-P4/CS4X4/2493MM8/S10
S ~180x29
M 25 PCS

12 884 08



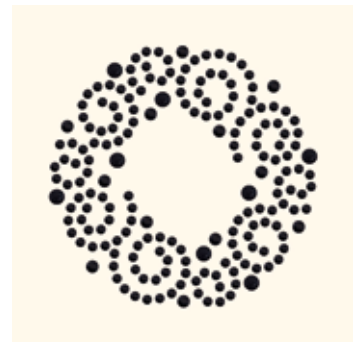
C 070-280HEM/280/215/280HEM/280/
280/280
E M2-P3/P4/S6/S8/S10/S20/S34
S ~195x25
M 23 PCS

12 885 08



C 280/280/280
E S3/S5/S6
S ~196x34
M 12 PCS

12 886 08



C 280/280/280
E P3/S5/S8
S ~50x50
M 48 PCS 70%

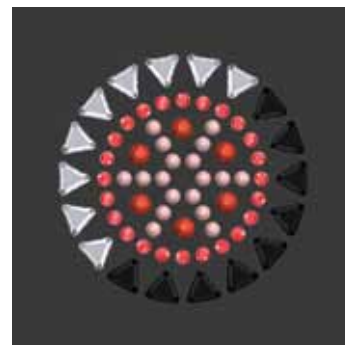


12 863 10



C	280/001COP/394/280HEM/266/280HEM/001COP/394
E	P3/S6/S6/S6/S6/S8/S8/S12
S	~67x53
M	42 PCS 60%

12 864 10



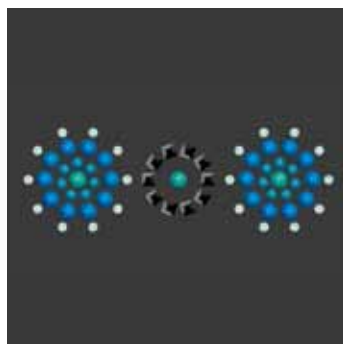
C	001PCPRL/001RCPRL/001/280/262
E	P3/P4/CS7X6/CS7X6/S10
S	~47x47
M	45 PCS 70%

12 865 10



C	001JAPRL/001TUPRL/542/294
E	P4/P4/S16/S16
S	~54x39
M	56 PCS 70%

12 866 10



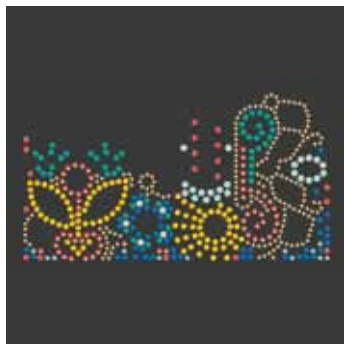
C	070-001LPPRL/001TUPRL/294/394
E	M3X3-P4/P4/S8/S10
S	~75x25
M	66 PCS 55%

12 867 10



C	280HEM/220/001MLGLD/001GSHA/001BRSH
E	CS5X2,5/S6/S6/S8/S16
S	~195x93
M	9 PCS 22%

12 868 10



C	001TUPRL/001LPPRL/246/292/542/262/360/294
E	P4/P4/S10/S16/S16/S16/S16/S20
S	~202x111
M	8 PCS 20%

12 869 10



C	070-001TUPRL/001RCPRL/246/292/238/262
E	M4-P4/P4/S16/S16/S16/S16
S	~202x64
M	12 PCS 20%

12 870 10



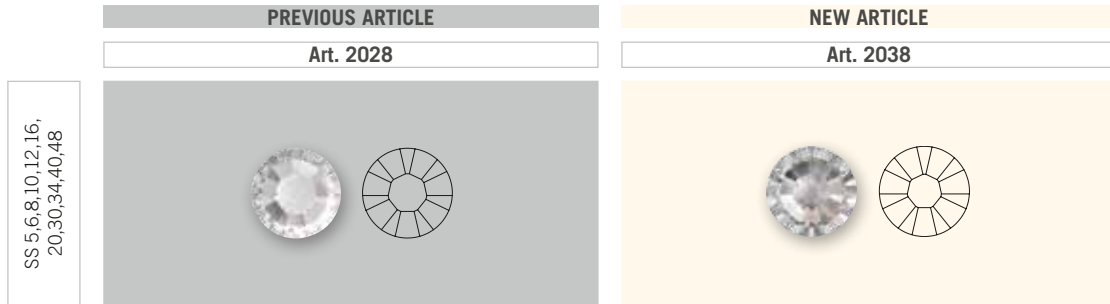
C	070/070-220/236/227
E	M2/M8-S6/S6/S10
S	~49x80
M	39 PCS 50%

Upgrade Information


<<<

In line with this season's new art. 2038 XILION ROSE Hotfix, the Crystaltext Bandings, Crystaltext Banding Motives & Crystaltext Motives (Hotfix and -it version) will also be upgraded. The optimized geometry of the new art. 2038 XILION Rose Hotfix leads to increased brilliance and a higher light reflection. Therefore Crystaltext will result in a product that is even more brilliant and reflects more light.

All fabric colors and crystal colors will remain the same in the Crystaltext assortment. Please note that there will be a certain transition period until stocks of the existing counterpart art. 2028 Hotfix are exhausted. After the transition period, Crystaltext Banding, Crystaltext Banding Motives and Crystaltext Motives will only be delivered with the new art. 2038 XILION Rose Hotfix.

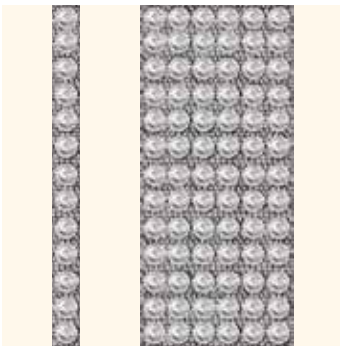


62 000




R	001-057
SS	SS 6 (2038)
M	10 M 100%

62 010



R	001-044
SS	SS 10 (2038)
M	10 M 100%

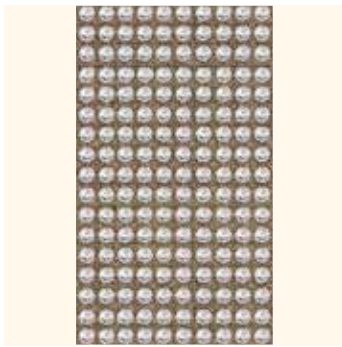
62 011



R	001-022; 044
SS	SS 10 (2038)
M	10 M* 100%

Article Explanation

62 000



R	001-057
SS	SS 6 (2038)
M	10 M 100%

62 000	R	SS	M	100%
Article number	This article is available in 1-57 rows.	Stone size	Minimum order quantity in metres (M)	Documentation size in %

Ordering Example & Product Variety Explanation

62 000	010	F080	001	NOHF
Article number	3-digit code for number of rows	Type and color of base material F Fabric S Synthetic 010 Transparent 012 Black 080 Antique Gold 081 Gold 082 Silver 083 Antique Silver	Color of crystals Please see the respective product matrix for all available code references.	Hotfix Technology HF With Hotfix glue NOHF Without Hotfix glue

	Stone Size			Base Material					
	SS 6	SS 10	3 mm	F012 Fabric Black	F080 Fabric Antique Gold	F081 Fabric Gold	F082 Fabric Silver	F083 Fabric Antique Silver	S010 Synthetic Transparent*
<div style="background-color: #fff9c4; padding: 10px; display: flex; align-items: center;"> <div style="margin-right: 20px;"> <p>62 000*</p> <p>62 010*</p> <p>62 011*</p> <p>62 020</p> </div> </div>									
Color									
Crystal F (001)	■	■	■	■	■	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■	■	■	■	■	■
Crystal Dorado F (001 DOR)	■	■							■
Crystal Golden Shadow F (001 GSHA)	■	■		■	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■		■	■	■	■	■	■
Jet (280)	■	■	■	■	■	■	■	■	■
Jet Hematite (280 HEM)	■	■	■	■	■	■	■	■	■
Amethyst F (204)	■	■							■
Aquamarine F (202)	■	■							■
Black Diamond F (215)	■	■							■
Emerald F (205)	■	■							■
Fuchsia F (502)	■	■							■
Light Rose F (223)	■	■							■
Light Siam F (227)	■	■							■
Light Topaz F (226)	■	■							■
Peridot F (214)	■	■							■
Sapphire F (206)	■	■							■
Silk F (391)	■	■							■
Smoked Topaz F (220)	■	■							■
Sun F (248)	■	■							■

* All Crystaltex articles with S010 Synthetic Transparent are available as Hotfix or No Hotfix version.

Advice on Application

Crystallex can be easily applied by using a standard heat press. The following parameters should give you an overview about the possibilities of applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original fabrics.

RECOMMENDED APPLICATION SIDE



ALTERNATIVE APPLICATION SIDE



CRYSTAL FABRIC, CRYSTALTEX TRANSPARENT, CRYSTALTEX CHATON BANDINGS & MOTIVES AND CRYSTAL TRANSFABRIC

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	-	-	50	45	40	35
Silk, batiste, cotton jersey, thin linen fabrics, etc.	-	-	45	40	35	30
Jeans, cord, loden, cloth, knitted fabrics, etc.	-	-	55	50	45	40
Viscose, satin, chiffon, organza, taffeta, etc.	-	-	35	30	25	20
Lycra, neoprene, etc.	-	-	40	35	30	25
Artificial fur, artificial leather, fleece, suede, etc.	-	-	38	32	27	22

Pressure: medium
Aids: Teflon®, pressing cloth

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	-	-	50	45	40	35
Silk, batiste, cotton jersey, thin linen fabrics, etc.	-	-	45	40	35	30
Jeans, cord, loden, cloth, knitted fabrics, etc.	-	-	60	55	50	45
Viscose, satin, chiffon, organza, taffeta, etc.	-	-	35	30	25	20
Lycra, neoprene, etc.	-	-	45	40	35	30
Artificial fur, artificial leather, fleece, suede, etc.	-	-	42	38	32	26

Pressure: medium
Aids: Teflon®, pressing cloth

CRYSTALTEX BANDINGS & CRYSTALTEX MOTIVES

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	40	35	30	25	20	15
Silk, batiste, cotton jersey, thin linen fabrics, etc.	42	38	32	26	22	18
Jeans, cord, loden, cloth, knitted fabrics, etc.	45	40	35	30	25	20
Viscose, satin, chiffon, organza, taffeta, etc.	42	38	32	26	22	18
Lycra, neoprene, etc.	40	35	30	25	20	15
Artificial fur, artificial leather, fleece, suede, etc.	45	40	35	30	25	22

Pressure: medium
Aids: Teflon®, pressing cloth

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	30	25	20	15	12	10
Silk, batiste, cotton jersey, thin linen fabrics, etc.	35	30	25	20	15	12
Jeans, cord, loden, cloth, knitted fabrics, etc.	40	34	28	22	16	12
Viscose, satin, chiffon, organza, taffeta, etc.	20	18	16	13	11	8
Lycra, neoprene, etc.	28	22	18	15	12	10
Artificial fur, artificial leather, fleece, suede, etc.	42	36	30	24	18	15

Pressure: medium
Aids: Teflon®, pressing cloth

Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

Care Instructions

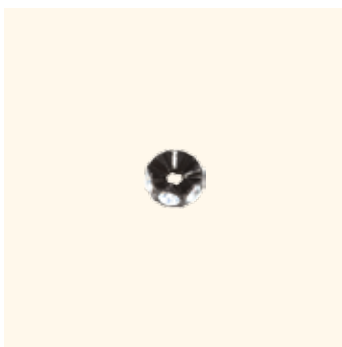
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Iron inside out using a silk/polyester/viscose setting	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing the textile inside out and using a pressing cloth is recommended.		
CRYSTALTEX	✓	✓	✓	✓	✓	✓

Plastic Trimmings

Plastic Components

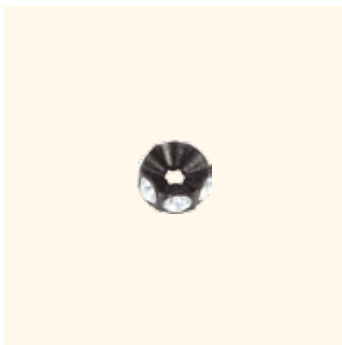
Mini Rondelles

4720/101



S	~Ø 5.5 mm
SS	PP 14
M	1,440 PCS 150%

4720/102



S	~Ø 6.5 mm
SS	PP 18
M	1,440 PCS 150%

4720/101
4720/102

Color of Casing	010 Transparent	012 Black	022 White	081 Gold	082 Silver
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Color	Crystal AB F (001 AB)	Jet (280)	Aquamarine F (202)	Black Diamond F (215)	Light Rose F (223)	Tanzanite F (539)
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New!

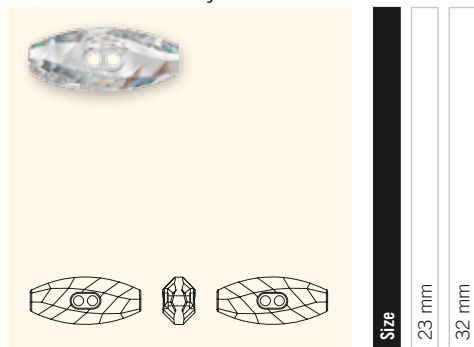
New!

New!

New!

3024 Dufflecoat Crystal Button

<<<

3024 Dufflecoat Crystal Button ^{New!}

Color		23 mm	32 mm
	Crystal (001)	■	■
	Crystal AB (001 AB)	■	■
	Crystal Bronze Shade (001 BRSH)	■	■
	Crystal Copper (001 COP)	■	■
	Crystal Luminous Green (001 LUMG)	■	■
	Crystal Red Magma (001 REDM)	■	■
	Crystal Tabac (001 TAB)	■	■
	Crystal Volcano (001 VOL)	■	■
	Jet (280)	■	■
	Jet Hematite (280 HEM)	■	■
	Black Diamond (215)	■	■
	Light Colorado Topaz (246)	■	■








Advice on Application

Art. 3024 Dufflecoat Crystal Button can be easily applied by hand or using a standard household sewing machine (button sew-on program or zigzag stitch). For this, synthetic threads with a thread count of Nm 50–60 are most suitable due to their abrasion resistance. Monofilament and pure cotton yarns are not recommended because they have limited abrasion resistance.

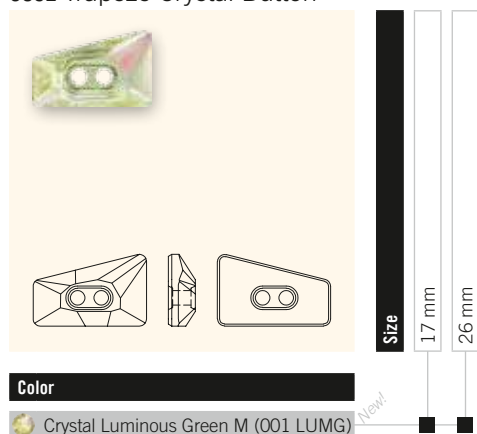
In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original fabrics.

Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

Care Instructions

							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.						
ART. 3024	✓	✓	✓	✓	✓	✓	✓

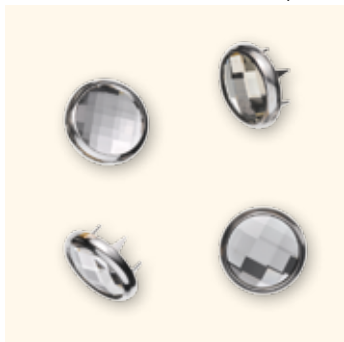
3052 Trapeze Crystal Button



Article Explanation

SWAROVSKI ELEMENTS has, for the first time, launched a complete product family designed to satisfy different functions. The Chessboard Family consists of Jeans Button, Snap Fastener, Decorative Button and Rivet. The chessboard pattern is very popular and offers a wide array of design options. This new family of products gives designers the opportunity of being able to match up a whole range of compatible products suitable for different functions.

1786/100 Chessboard Snap Fastener



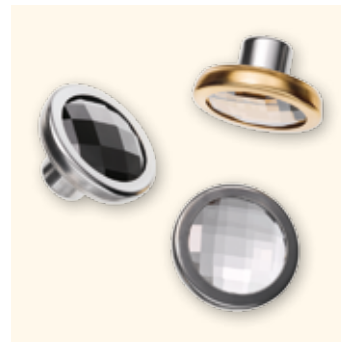
S/SS	11 mm (10 mm)	
M	72 pcs	100%

1786/101 Chessboard Decorative Button



S/SS	11 mm (10 mm)	
M	72 pcs	100%

1796/140 Chessboard Button



S/SS	17 mm (14 mm)	
M	24 pcs	100%

53 600 Chessboard Rivets



SS	6 mm	
M	300 pcs	100%

Further more detailed information on the respective products can be found in the following chapters.

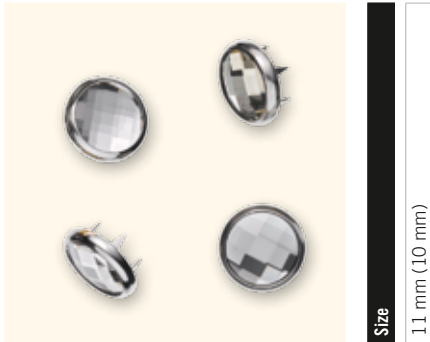
- 1786/100, 1786/101: Snap Fasteners, Decorative & Jeans Buttons – page 81–82
- 1796/140: Snap Fasteners, Decorative & Jeans Buttons – page 84–85
- 53 600: Metal Components – page 92–93

1796/140	S/SS	M	100%
Article number	Size/Stone size	Minimum order quantity in pcs	Documentation size in %

1786/100, 1786/101 Chessboard Snap Fastener and Chessboard Decorative Button

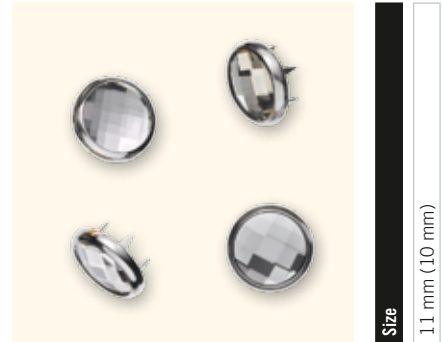
<<<

1786/100 Chessboard Snap Fastener New!



Color of Casing	
081 Gold	<input type="checkbox"/>
082 Silver	<input type="checkbox"/>
086 Gun Metal	<input type="checkbox"/>
Color of Crystal	
<input type="checkbox"/> Crystal F (001)	<input type="checkbox"/>
<input type="checkbox"/> Crystal AB F (001 AB)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Antique Pink (001 ANTP)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Dorado F (001 DOR)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Red Magma F (001 REDM)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>
<input type="checkbox"/> Jet (280)	<input type="checkbox"/>
<input type="checkbox"/> Aquamarine F (202)	<input type="checkbox"/>
<input type="checkbox"/> Black Diamond F (215)	<input type="checkbox"/>
<input type="checkbox"/> Peridot F (214)	<input type="checkbox"/>
<input type="checkbox"/> Topaz F (203)	<input type="checkbox"/>

1786/101 Chessboard Decorative Button New!



Color of Casing	
081 Gold	<input type="checkbox"/>
082 Silver	<input type="checkbox"/>
086 Gun Metal	<input type="checkbox"/>
Color of Crystal	
<input type="checkbox"/> Crystal F (001)	<input type="checkbox"/>
<input type="checkbox"/> Crystal AB F (001 AB)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Antique Pink (001 ANTP)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Dorado F (001 DOR)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Red Magma F (001 REDM)	<input type="checkbox"/>
<input type="checkbox"/> Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>
<input type="checkbox"/> Jet (280)	<input type="checkbox"/>
<input type="checkbox"/> Aquamarine F (202)	<input type="checkbox"/>
<input type="checkbox"/> Black Diamond F (215)	<input type="checkbox"/>
<input type="checkbox"/> Peridot F (214)	<input type="checkbox"/>
<input type="checkbox"/> Topaz F (203)	<input type="checkbox"/>

Ordering Example & Product Variety Explanation

1786/100	082	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available code references.

Advice on Application

Art. 1786/100 Chessboard Snap Fastener and art. 1786/101 Chessboard Decorative Button can be easily applied using a fly press or a semi-automatic attaching machine. To apply these products, the semi-automatic attaching machine must be adjusted. Please follow the machine manufacturer's instructions of S.P.S. Tecnologia Meccanica (www.spstecnologiameccanica.it).

It is very important to carefully check the thickness of the fabric before beginning the application process. The material should not contract or crinkle after the application. To avoid this happening, tests are highly recommended on some fabric samples before going ahead with the final application process.

In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

Buttons, Fasteners & Zippers Snap Fasteners, Decorative & Jeans Buttons

Tools for fly press








To apply Chessboard Snap Fasteners and Decorative Buttons, first fix the required dies into place in the fly press. A Decorative Button is the upper part of a Snap Fastener, which is applied purely for decorative purposes and thus does not require a closure. When applying Snap Fasteners, a second stage is required in order to fix the closure in place. For the application of Decorative Buttons/Snap Fasteners already available tools can be used.

	1786/100	1786/101
UPPER DIE	Art. 9060/005 	Art. 9060/006 
LOWER DIE	Art. 9060/004 	Art. 9060/007 

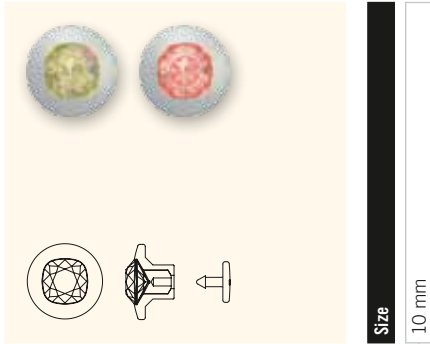
It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using an adjustable stop that is fastened to the handle.

Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

Care Instructions

							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.		To protect the crystals as much as possible, the use of a soft wash bag is recommended.	Do not iron directly over the crystals.			
CHESSBOARD SNAP FASTENERS/ DECORATIVE BUTTONS	✓	✓	✓	✓	✓	✓	✓

1792/100



Size 10 mm

- Color of Casing**
- 081 Gold
- 082 Silver
- 086 Gun Metal
- Color of Crystal**
- Crystal Luminous Green F (001 LUMG) *New!*
- Rose Peach F (262) *New!*

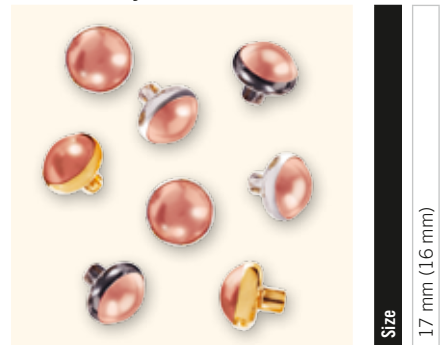
1793/160 Crystal Pearl Button



Size 17 mm (16 mm)

- Color of Casing**
- 081 Gold
- 082 Silver
- 086 Gun Metal
- Gemcolor***
- Crystal Dark Lapis Pearl (001 719) *New!*
- Crystal Ivory Pearl (001 708) *New!*
- Crystal Jade Pearl (001 715) *New!*
- Crystal Lapis Pearl (001 717) *New!*
- Crystal Pink Coral Pearl (001 716) *New!*
- Crystal Red Coral Pearl (001 718) *New!*
- Crystal Turquoise Pearl (001 709) *New!*

1793/160 Crystal Pearl Button



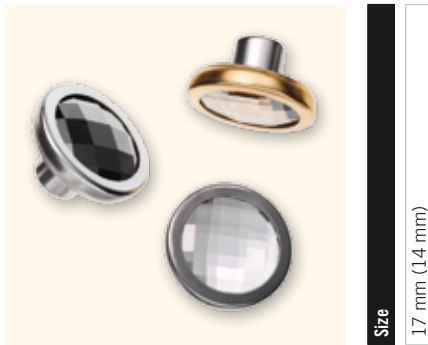
Size 17 mm (16 mm)

- Color of Casing**
- 081 Gold
- 082 Silver
- 086 Gun Metal
- Color**
- Crystal Rose Peach Pearl (001 674) *New!*

* For detailed information on Crystal Pearls Gemcolors please refer to page 50.

1796/140 Chessboard Button

<<<

1796/140 Chessboard Button* ^{New!}

Color of Casing	
081 Gold	■
082 Silver	■
086 Gun Metal	■
Color of Crystal	
Crystal F (001)	■
Crystal AB F (001 AB)	■
Crystal Antique Pink (001 ANTP)	■
Crystal Dorado F (001 DOR)	■
Crystal Golden Shadow F (001 GSHA)	■
Crystal Red Magma F (001 REDM)	■
Crystal Silver Shade F (001 SSHA)	■
Jet (280)	■
Aquamarine F (202)	■
Black Diamond F (215)	■
Peridot F (214)	■
Topaz F (203)	■

Ordering Example & Product Variety Explanation

1796/140	082	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available code references.

Advice on Application

Art. 1796/140 Chessboard Button can be easily applied using a fly press or a semi-automatic attaching machine. To apply this product, the semi-automatic attaching machine must be adjusted. Please follow the machine manufacturer's instructions of S.P.S. Tecnologia Meccanica (www.spstecnologiameccanica.it).

It is very important to carefully check the thickness of the fabric before beginning the application process. The material should not contract or crinkle after the application. To avoid this happening, tests are highly recommended on some fabric samples before going ahead with the final application process.

In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

* For further information (e.g. MOQ) regarding art. 1796/140 Chessboard Button please refer to page 80.

Buttons, Fasteners & Zippers Snap Fasteners, Decorative & Jeans Buttons

Tools for fly press

The Jeans Buttons tool already available may be used for the application of art. 1796/140 Chessboard Button simply by changing the corresponding spare part for the upper die:







UPPER DIE	Art. 9060/009 
SPARE PART FOR UPPER DIE	Art. 9060/018 
LOWER DIE	Art. 9060/016 
THREAD ADAPTER	Art. 9060/014* 
CHANGING PIN	Art. 9060/015 

* When using die art. 9060/009, please employ the specially developed thread adapter Art. 9060/014.

It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using an adjustable stop that is fastened to the handle.

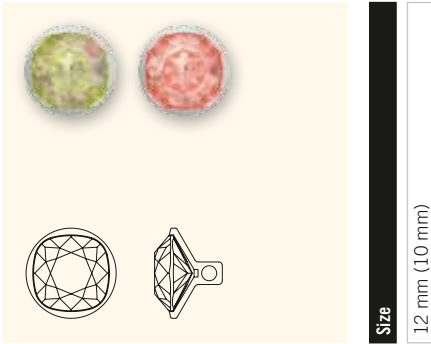
Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

Care Instructions

						
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.		To protect the crystals as much as possible, the use of a soft wash bag is recommended.	Do not iron directly over the crystals.		
CHESSBOARD BUTTON	✓	✓	✓	✓	✓	✓

Buttons, Fasteners & Zippers

1811/100



Size

12 mm (10 mm)

Buttons with Metal Shank

1811/100
1811/120

Color	Color of Casing
Crystal Luminous Green F (001 LUMG) <i>New!</i>	081 Gold
Rose Peach F (262) <i>New!</i>	082 Silver
	086 Gun Metal

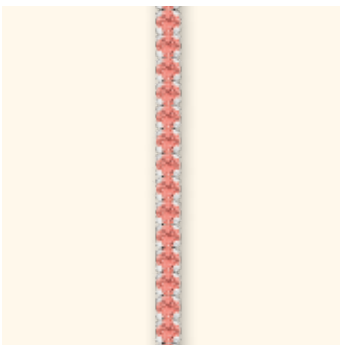
Metal Trimmings

52 500



R	001-024
SS	PP 24
M	10 M 100%

52 501*



R	001
SS	PP 24
M	10 M 100%

Chaton Bandings

52 500
52 501*

Color	Color of Thread / Net-edge	Color of Casing
Crystal Luminous Green F (001 LUMG) <i>New!</i>	012 / 112 / 212 Black	081 Gold
Rose Peach F (262) <i>New!</i>	022 / 122 / 222 White	082 Silver
		086 Gun Metal

* Art. 52501 is not available with net-edge. When ordering one row with net-edge, art. 52500 is to be used.

Metal Trimmings

Flat Back Bandings

55 000



R	001-024	
SS	SS 20	
M	10 M	100%

55 001*



R	001	
SS	SS 20	
M	10 M	100%

55 500



R	001-024	
SS	SS 12	
M	10 M	100%

55 501**



R	001	
SS	SS 12	
M	10 M	100%



55 000
55 001*

Color

Crystal Luminous Green F (001 LUMG) *New!*

Rose Peach F (262) *New!*

Color of Thread / Net-edge	012 / 112 / 212 Black	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	022 / 122 / 222 White	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Color of Casing	081 Gold	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	082 Silver	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	086 Gun Metal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>



55 500
55 501**

Color

Crystal Luminous Green F (001 LUMG) *New!*

Rose Peach F (262) *New!*

Color of Thread / Net-edge	012 / 112 / 212 Black	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	022 / 122 / 222 White	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Color of Casing	081 Gold	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	082 Silver	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	086 Gun Metal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

* Art. 55001 is not available with net-edge. When ordering one row with net-edge, art. 55000 is to be used.

** Art. 55501 is not available with net-edge. When ordering one row with net-edge, art. 55500 is to be used.

Metal Trimmings

53 006 Rivets*

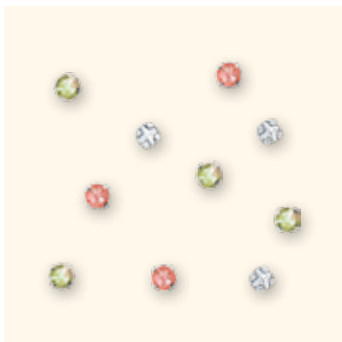


SS	SS 39	
M	300 PCS	100%

Metal Components

53 001* 53 005* 53 006* 53 008*		Color of Casing	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel
Color						
Crystal Luminous Green F (001 LUMG)	New!		■	■	■	■
Rose Peach F (262)	New!		■	■	■	■

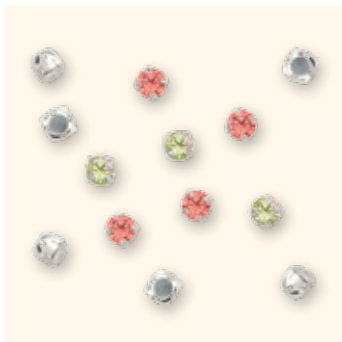
53 100 Roses Montées



SS	SS 12	
M	1,440 PCS	100%

53 100 53 102		Color of Casing	082 Silver	086 Gun Metal
Color				
Crystal Luminous Green F (001 LUMG)	New!		■	■
Rose Peach F (262)	New!		■	■

53 200 Chaton Montées



SS	PP 31	
M	1,440 PCS	100%

53 200 53 203		Color of Casing	082 Silver	086 Gun Metal
Color				
Crystal Luminous Green F (001 LUMG)	New!		■	■
Rose Peach F (262)	New!		■	■

* For respective Back Parts please refer to the SWAROVSKI ELEMENTS Collection 2010 on page 569.

Metal Trimmings

Metal Components

53 301 Rose Pins



SS	SS 10	
M	1,440 PCS	100%

53 302 Rose Pins



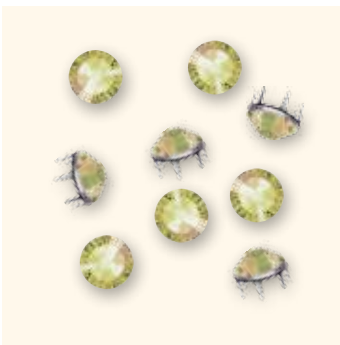
SS	SS 16	
M	1,440 PCS	100%

53 303 Rose Pins



SS	SS 20	
M	720 PCS	100%

53 304 Rose Pins



SS	SS 34	
M	288 PCS	100%

53 301
53 302
53 303
53 304

Color

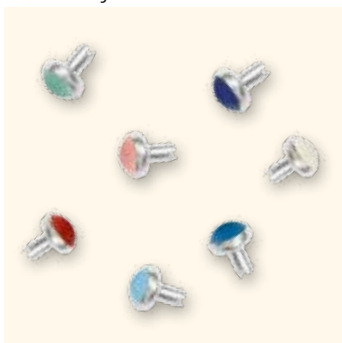
🌟 Crystal Luminous Green F (001 LUMG) New

Color of Casing

088 Stainless Steel

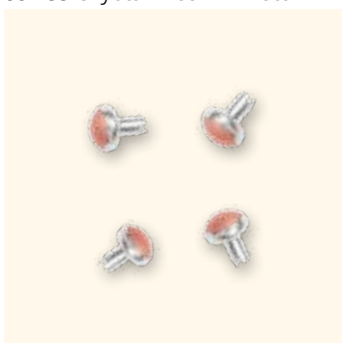
Metal Trimmings

53 400 Crystal Pearl Rivets*



SS	6 mm	
M	500 PCS	100%

53 400 Crystal Pearl Rivets*



SS	6 mm	
M	500 PCS	100%

Metal Components

53 400
53 401
53 402

Color of Casing	081 Gold		
	082 Silver		
	086 Gun Metal		

Gemcolor**				
	Crystal Coral Pearl (001 816)	New!	■	■
	Crystal Dark Lapis Pearl (001 719)	New!	■	■
	Crystal Ivory Pearl (001 708)	New!	■	■
	Crystal Jade Pearl (001 715)	New!	■	■
	Crystal Lapis Pearl (001 717)		■	■
	Crystal Mystic Black Pearl (001 335)		■	■
	Crystal Pink Coral Pearl (001 716)	New!	■	■
	Crystal Red Coral Pearl (001 718)	New!	■	■
	Crystal Turquoise Pearl (001 709)	New!	■	■

53 400
53 401
53 402

Color of Casing	081 Gold		
	082 Silver		
	086 Gun Metal		

Color				
	Crystal Rose Peach Pearl (001 674)	New!	■	■

* For respective Back Parts please refer to the SWAROVSKI ELEMENTS Collection 2010 on page 573.

** For detailed information on Crystal Pearls Gemcolors please refer to page 50.

53 500 Square Rivets*



SS 4 mm	
M 500 PCS	100%

53 501 Square Rivets*



SS 6 mm	
M 300 PCS	100%

53 502 Square Rivets*



SS 8 mm	
M 300 PCS	100%

53 500
53 501
53 502

Color of Casing	081 Gold	082 Silver	086 Gun Metal
Color			
Crystal Luminous Green F (001 LUMG) <small>New!</small>	■	■	■
Rose Peach F (262) <small>New!</small>	■	■	■

* For respective Back Parts please refer to the Innovations Folder „Innovations SPRING/SUMMER 2012“ on page 71.

53 600 Chessboard Rivets

<<<

53 600 Chessboard Rivets* New!



SS 6 mm	
M 300 PCS	100%

53 600	Color of Casing		
	081 Gold	082 Silver	086 Gun Metal
Color			
Crystal F (001)	■	■	■
Crystal AB F (001 AB)	■	■	■
Crystal Antique Pink (001 ANTP)	■	■	■
Crystal Dorado F (001 DOR)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Red Magma F (001 REDM)	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■
Jet (280)	■	■	■
Aquamarine F (202)	■	■	■
Black Diamond F (215)	■	■	■
Peridot F (214)	■	■	■
Topaz F (203)	■	■	■

Ordering Example & Product Variety Explanation

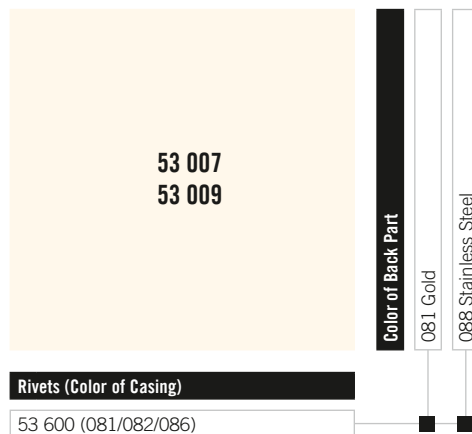
53 600	081	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available code references.

* For further information (e.g. MOQ) regarding art. 53 600 Chessboard Rivets please refer to page 80.

53 007



M 1,000 PCS | 100%



53 009



M 1,000 PCS | 100%

Advice on Application

Chessboard Rivets can be easily applied by using a fly press or a semi-automatic attaching machine. To apply these products, the semi-automatic attaching machine must be adjusted. Please follow the machine manufacturer's instructions of S.P.S. Tecnologia Meccanica (www.spstecnologiameccanicasrl.it). They can be applied to various materials with or without Back Parts.

It is very important to carefully check the thickness of the fabric before beginning the application process. The material should not contract or crinkle after the application. To avoid that, tests are highly recommended on some fabric samples before going ahead with the final application process. In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

Please consider material thickness and Back Part possibilities and choose the suitable tool combination.

RIVETS	SIZE	MATERIAL THICKNESS*	POSSIBLE BACK PARTS
53 600	6 mm	2.0 till 2.5 mm	53 007 and 53 009

*Could vary due to character and production of carrier materials.

It is often possible to select between both versions of the Back Part. For applications on thinner fabrics, it is better to use the larger Back Part (art. 53007). Because of its size this larger version of the Back Part is better able to hold the split Rivet shaft, avoiding any damage to the crystal.

The smaller Back Part (art. 53009) can be used for multi-layered or thicker materials.

If the carrier material proves too thick or is made up of several layers, it is recommended to punch a hole before application.

Tools for fly press

A vacuum pump (Art. 9040/022) and already available vacuum adapter (Art. 9040/023) enable an easy intake and application of Chessboard Rivets.

The upper die is therefore available with different thread strengths. When using the Swarovski vacuum adapter, it is necessary to use a die with an M8 thread. Alternatively, a die with M6 thread is available for presses from other manufacturers, or when not using a vacuum adapter.








		BACK PART	WITH BACK PART		WITHOUT BACK PART
			53007	53009	RIVET CASING 081; 082; 086
					
		LOWER DIE	Art. 9070/010 	Art. 9070/012 	Art. 9040/015 
RIVETS	UPPER DIE 	Spare part for upper die* 			
53600 6 MM	Art. 9040/109 (M6) Art. 9040/105 (M8)	Art. 9040/111	✓	✓	✓

* The spare part is integrated into the upper die as standard. This should be changed when it becomes worn.

It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using an adjustable stop that is fastened to the handle.

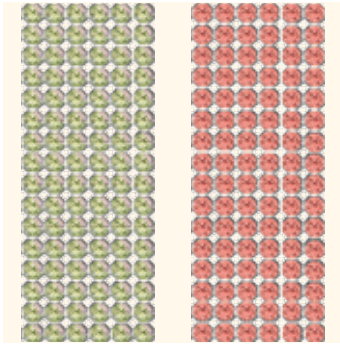
Please refer to the Application Manual and our Business Website (closed area) WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

Care Instructions

							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.		To protect the crystals as much as possible, the use of a soft wash bag is recommended.	Do not iron directly over the crystals.			
CHESSBOARD RIVETS	✓	✓	✓	✓	✓	✓	✓

Crystal Mesh

40 000, 40 001



SH	100 / 002-033 rows	
S	Sheet ~500x200	
SS	PP 21	
M	1 SH (art. 40000) 10 M (art. 40001)	100%

Crystal Mesh Standard

40 000
40 001

Color of Casing

012 Black

081 Gold

082 Silver

Color

Crystal Luminous Green F (001 LUMG)

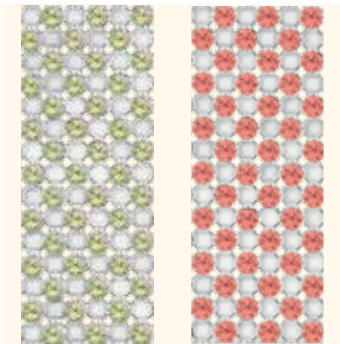
New!

Rose Peach F (262)

New!

Crystal Mesh

40 200, 40 201



SH	100 / 002-033 rows	
S	Sheet ~500x200	
SS	PP 21	
M	1 SH (art. 40200) 10 M (art. 40201)	100%

Crystal Mesh Metallisée

40 200
40 201

Color of Casing

012 Black

081 Gold

082 Silver

Color

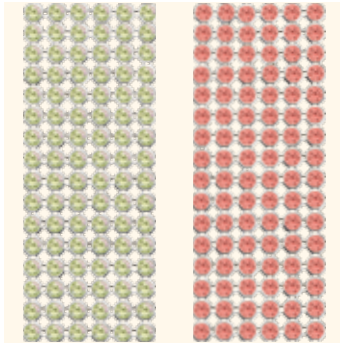
Crystal Luminous Green F (001 LUMG)

New!

Rose Peach F (262)

New!

40 400, 40 401



SH	100 / 002-033 rows	
S	Sheet ~500x200	
SS	PP 14	
M	1 SH (art. 40400)	100%
	10 M (art. 40401)	

40 400
40 401

Color of Casing

012 Black

081 Gold

082 Silver

Color

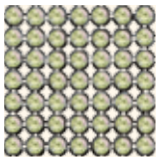
Crystal Luminous Green F (001 LUMG)

New!

Rose Peach F (262)

New!

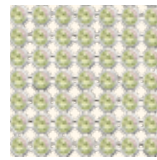
Available Casing Colors



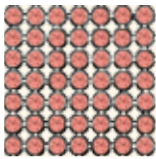
012 Black



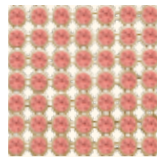
081 Gold



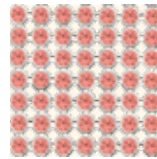
082 Silver



012 Black



081 Gold



082 Silver

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General Warning

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow or insert the crystal into nose. With crystal applied magnetic products pose a particular risk of serious intestinal injuries if ingested.

The application techniques in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.

Failure to follow Swarovski's care instructions may result in damage to the crystal, which could pose a risk of laceration or other harm.



Warning for Crystal Tattoos

Crystal Tattoos may be applied on health skin only. Do not adhere to eyes or on mucous membranes. Crystal Tattoos are not recommended for young children. Loose crystals may present a small parts hazard to young children, particularly children under three years old. If a crystal comes loose, depending on the size of the crystal, children may choke on, inhale, swallow or insert the crystal into nose.



Warning for Magnetic Products

Loose crystals may present a small parts hazard to young children, particularly children under three years old. With crystal applied magnetic products pose a particular risk of serious intestinal injuries if ingested. For each application of magnetic crystal products, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.



Warning

Application of loose crystals to tableware presents a risk of aspiration, choking, swallowing, or tooth damage. To reduce this risk, crystals should never be applied to any surface of tableware likely to come in contact with food and crystals should never be placed on any tableware intended for use by children. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand.

The application techniques in this manual/suggestion do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.

The use of crystals (which may contain substances known as hazardous) and adhesives on tableware is subject to legal restrictions in specific countries.

The customer is fully responsible to comply with these country-specific provisions and shall defend, indemnify and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products and waives all its own claims against Swarovski.

Notice for Application on Packaging

The use of crystal that may contain substances like lead, cadmium or hexavalent chromium, on packaging is subject to legal restrictions in specific countries, including but not limited in regard to the total content of substances based on the proportion between crystal mass to the remaining weight of packaging. The customer is fully responsible to comply with these country-specific provisions and to pass on this information to his customers.

Care Instructions

Failure to follow Swarovski's care instruction may result in damage to the Swarovski product, which could pose a risk of laceration or other harm.

Please be informed that all conventional laundering processes (household washing machine as well as professional dry-cleaning) have a considerable mechanical influence onto the garment, which is based on the rotation of the washing drum. The essential requirement for a safety laundering process is that the Swarovski products are proper applied without restrictions regarding the adherence of the Swarovski products. The bigger the size of the used Swarovski product is and the more Swarovski products are applied next to each other, the more a risk of damage has to be taken into consideration. Swarovski products are made of or incorporate crystal and therefore must be handled with due care!

Generally, to best protect the Swarovski products from breaking we recommend the use of a soft washing bag and to fill up the washing drum. Turning inside out before washing and selection of a gentle washing program, plus the use of mild detergents are important prerequisites to safeguard the quality of our Swarovski products. Our care instructions based on DIN EN ISO 3758 list up all Swarovski product groups as overview so that each used Swarovski product still needs to be judged in terms of its cleaning suitability for the intended purpose and finished product by the customer. Swarovski's recommendations are given according to the current state of our knowledge and Swarovski's determination of the qualification as textile application product. The customer is therefore fully responsible to determine the cleaning process applicable to the finished product, taking the Swarovski care instructions as well as those of third party materials into account. The variety of shape, cut, surface effect, size and application weight respectively amount of used Swarovski products are decisive for the determination of the suitable cleaning process.

To be entirely safe customers respectively dry-cleaners usually take off Sew-on Stones, Buttons, etc. of bigger size before cleaning and re-apply them afterwards.

Responsibility of user

Any oral, written or test-based advice that Swarovski provides regarding techniques for application of its products are recommendations based on Swarovski's current knowledge and the information provided by its suppliers. Such advice does not discharge customer from carrying out its own tests of techniques as well as machines, tools and aids it proposes to use and their suitability for the intended application. The application, use and processing of these techniques and products are solely user's responsibility.

Unsuitable Applications

SWAROVSKI ELEMENTS are intended for use in the fields of fashion, jewellery, accessories, textile products and for interior décor. Due to their physical properties, SWAROVSKI ELEMENTS are unsuitable for other uses (e.g. gluing onto teeth, using crystals on or near mucous membranes and other unsafe uses). The customer shall defend, indemnify and hold Swarovski harmless from any and all third party claims based on product liability or otherwise relating to uses of Swarovski products purchased by customer, and waives all its own claims.

Please visit our website for contact information: WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS

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